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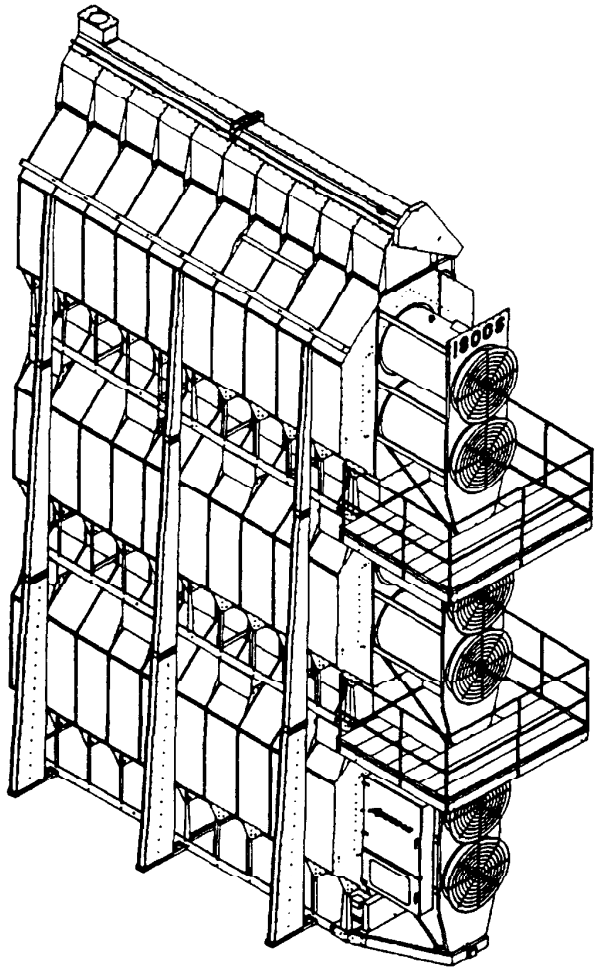

PARTS LIST

AIRSTREAM S-SERIES GRAIN DRYERS

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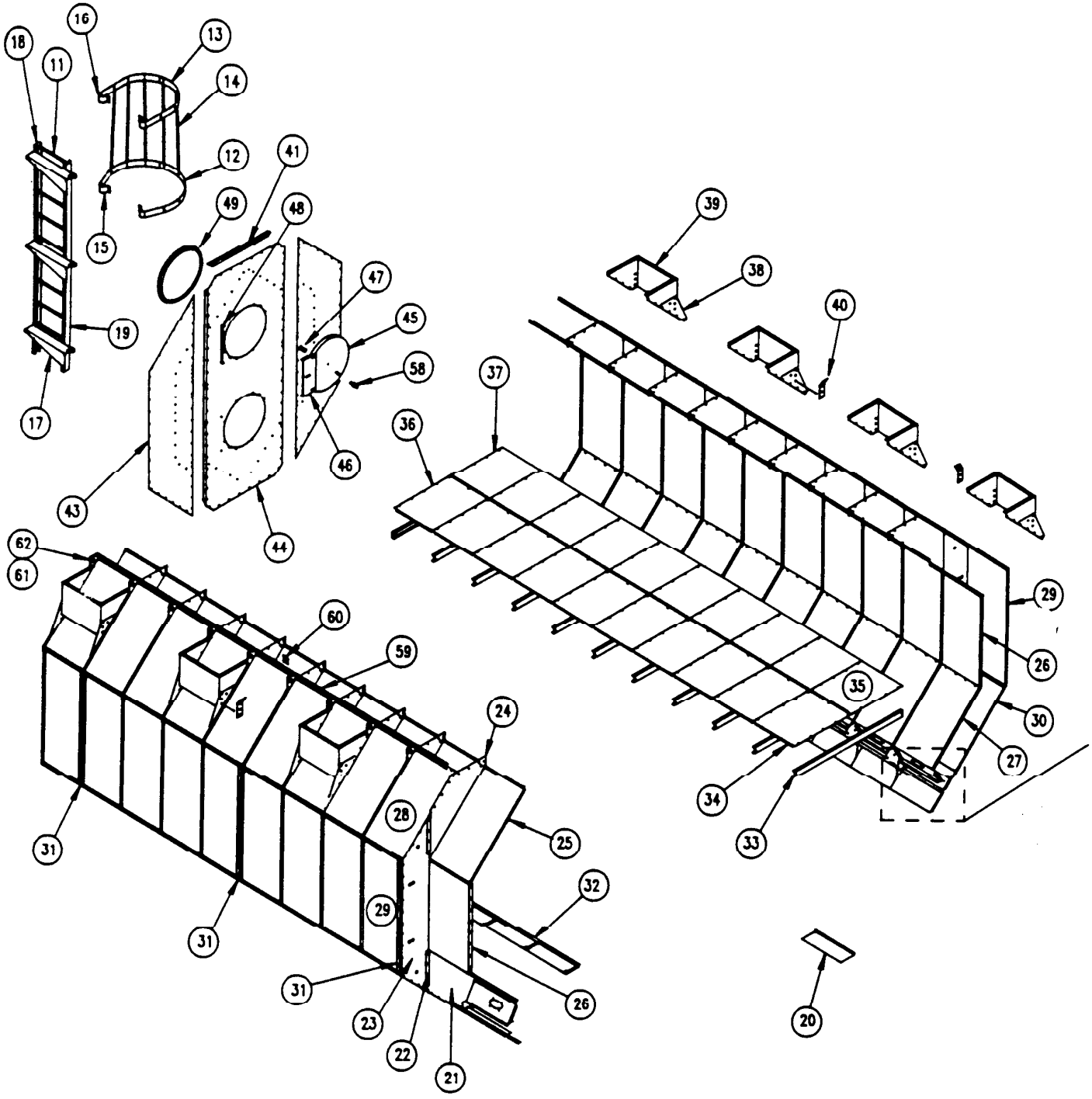
GSI GRAIN SYSTEMS, INCORPORATED
ASSUMPTION, IL 62510 217/226-4421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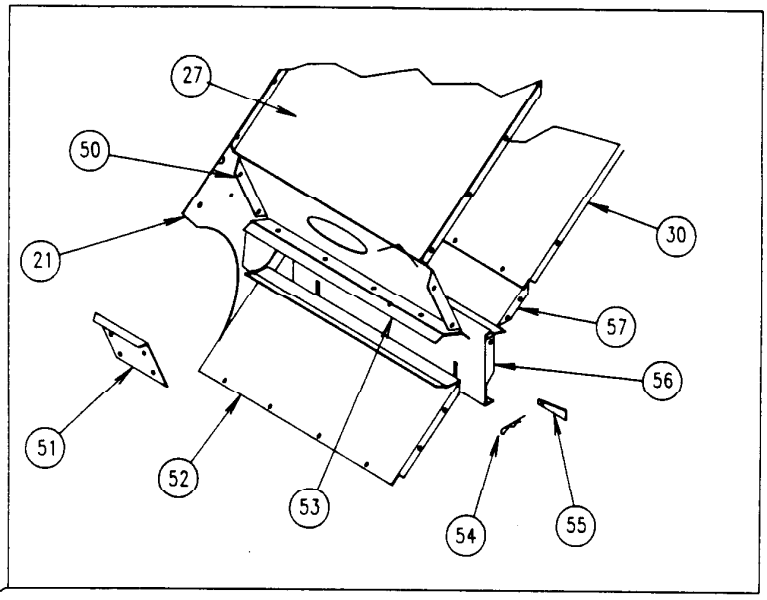
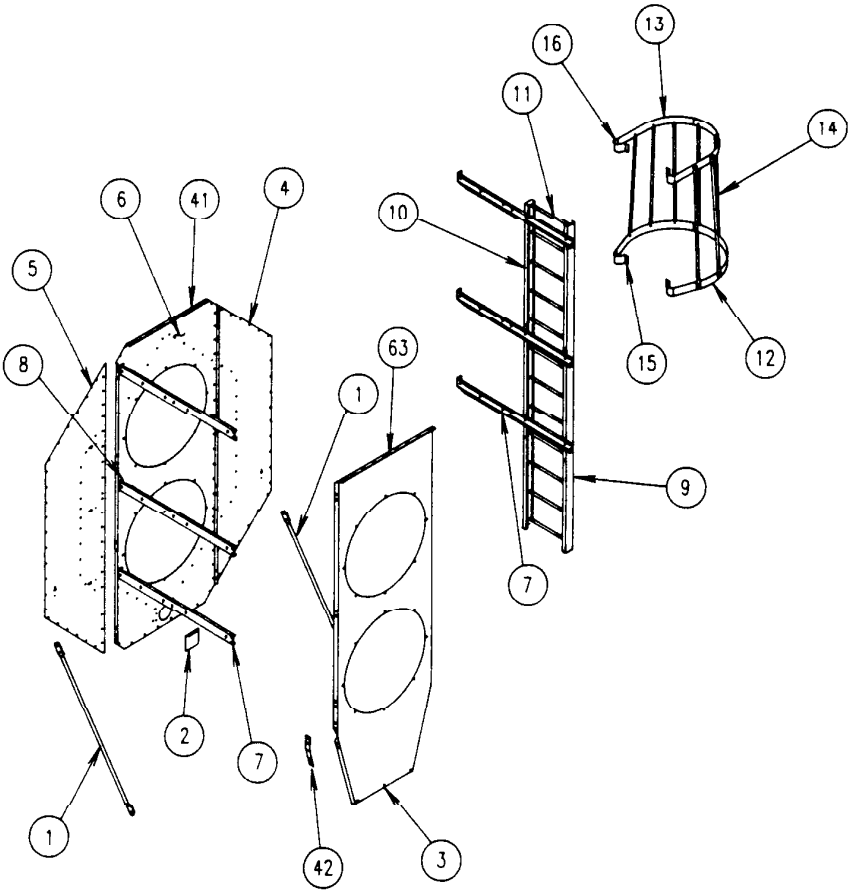
S-SERIES MODEL DRYER

600S BASKET ASSEMBLY





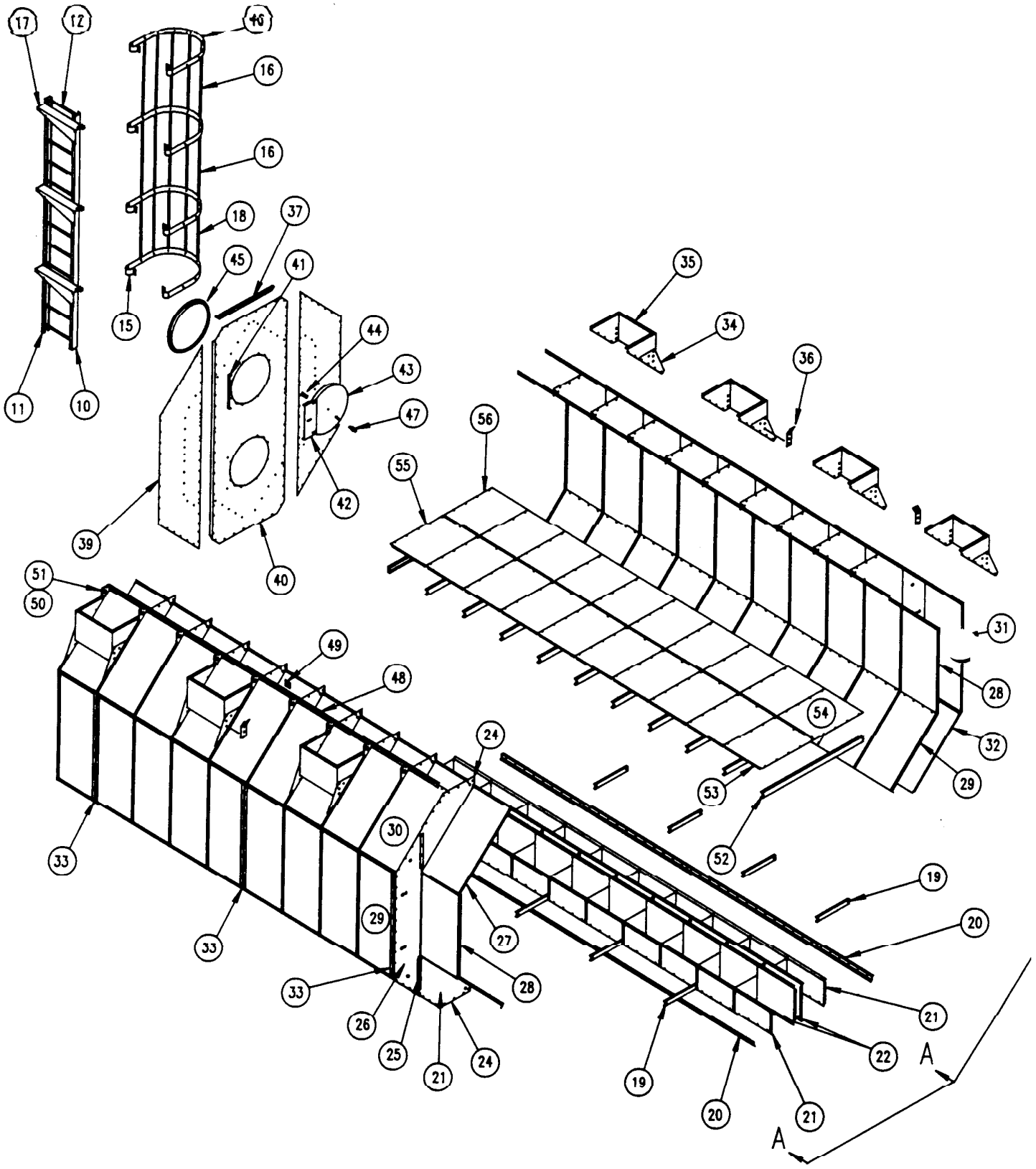
S-SERIES MODEL DRYER

600S BASKET ASSEMBLY

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 600S
1	D31-0082	FRONT ANGLE SUPPORT CHANNEL	2
2	D01-0076	ACCESS DOOR	1
3	D61-0041	FAN HEATER FRONT SUPPORT,	1
4	D31-0053	FRONT COLUMN END PANEL L.H.	1
5	D31-0054	FRONT COLUMN END PANEL R.H.	1
6	D61-0018	FRONT END PANEL	1
7	D51-0022	SUPPORT, CONTROL PANEL	6
8	D01-0090	MOUNTING BRACKET CONTROL PANEL	3
9	D61-0094	L.H. LADDER SIDE RAIL	1
10	D61-0095	R.H. LADDER SIDE RAIL	1
11	D61-0096	LADDER RUNG	22
12	LS-4352	OSHA SAFETY CAGE HALF BELL HOOP	4
13	LS-4351	OSHA SAFETY CAGE HOOP	4
14	LS-4353	44" VERTICAL SUPPORT	12
15	LS-4350	OSHA SAFETY CAGE LADDER BRACKET- BELL	4
16	LS-4349	OSHA SAFETY CAGE LADDER BRACKET- STD	4
17	D61-0097	LADDER MOUNTING BRACKET	3
18	D61-0093	R.H. LADDER SIDE RAIL - BASE MODULE	1
19	D61-0092	L.H. LADDER SIDE RAIL - BASE MODULE	1
20	D01-0117	SERVICE TOOL	2
21	D01-0109	HOPPER BULKHEAD	18
22	D61-0038	BULKHEAD STIFFENER BAR	36
23	D31-0055	COLUMN BULKHEAD	18
24	D01-0101	GARNER BULKHEAD	18
25	D01-0126	PLENUM TOP SHEET	20
26	D31-0012	PLENUM WALL	20
27	D01-0124	PLENUM BOTTOM SHEET	20
28	D01-0127	ROOF SHEET, GALVANIZED (STAND.)	20
	D01-0265	ROOF SHEET, STAINLESS (OPT)	
29	D31-0013	OUTSIDE WALL SHEET, GALVANIZED	20
	D31-0040	OUTSIDE WALL SHEET, STAINLESS (OPT)	
30	D01-0128	HOPPER SHEET, GALVANIZED (STAND)	20
	D01-0267	HOPPER SHEET, STAINLESS (OPT)	
31	D61-0020	ATTACH BRACKET - WIND BUTTRESS	12
32	D01-0162	PLENUM BOTTOM CLOSURE PANEL, HINGED	10
33	D61-0024	PLENUM SUPPORT CHANNEL	11
34	D61-0026	R.H. PLENUM DIVIDER - SHEET	9
35	D61-0025	L.H. PLENUM DIVIDER - SHEET	9
36	D61-0028	R.H. REAR PLENUM DIVIDER - SHEET	1
37	D61-0027	L.H. REAR PLENUM DIVIDER - SHEET	1
38	D61-0021	BODY TIE-IN GUSSET, L.H.	8
	D61-0022	BODY TIE-IN GUSSET, R.H.	8
39	D61-0013	MODULE SUPPORT PAD	8
40	D61-0012	CRANE BRACKET	4
41	D01-0044	TOP ANGLE BRACKET	2
42	D51-0021	STIFFENER, FRONT FAN SUPPORT	2
43	D31-0047	COLUMN END PANEL, REAR	2
44	D61-0102	REAR END PANEL	1
45	D01-0054	REAR ACCESS DOOR	2
46	D01-0051	MOUNTING BRACKET REAR DOOR HINGE	2
47	D01-0053	REAR DOOR HANDLE LATCH	2

600S BASKET ASSEMBLY (Cont.)

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 600S
48	D01-0057	REAR DOOR HINGE	2
49	D01-0129	REAR PANEL ANGLE RING	2
50	D01-0052	METER ROLL UPPER SHIELD	20
51	D01-0042	COLUMN CLEAN COVER	20
52	D01-0048	TROUGH PANEL WELDMENT	20
53	D01-0046	METER ROLL ADJUSTMENT DAMPER	20
54	S-6552	HAIR PIN, COTTER #14	40
55	D01-0039	DOOR LATCH	40
56	D01-0045	ACCESS DOOR	20
57	D01-0050	CONNECTOR SHEET	20
58	D01-0056	REAR DOOR HANDLE	2
59	D01-0168	TOP EDGE ANGLE	4
60	D31-0003	TOP EDGE ANGLE SPLICE	2
61	D01-0153	TOP EDGE ANGLE GUSSET, R.H.	2
62	D01-0152	TOP EDGE ANGLE GUSSET, L.H.	20
63	D61-0023	TOP ANGLE SUPPORT	1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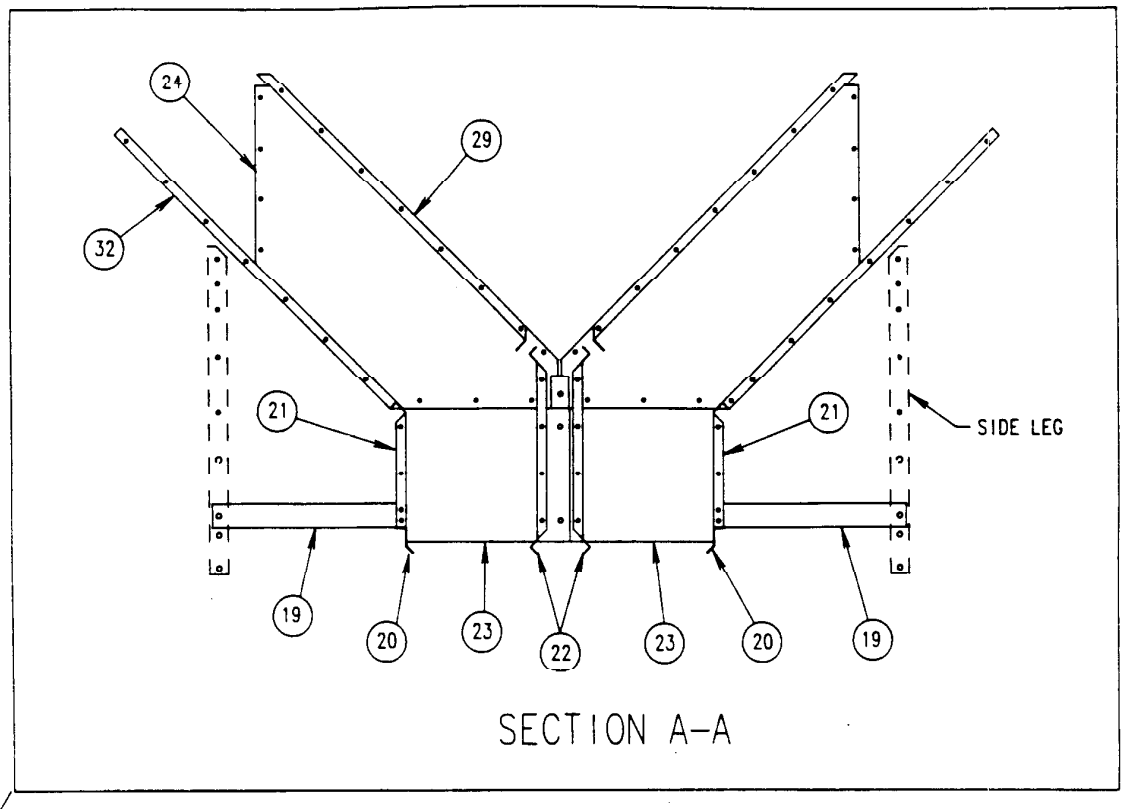
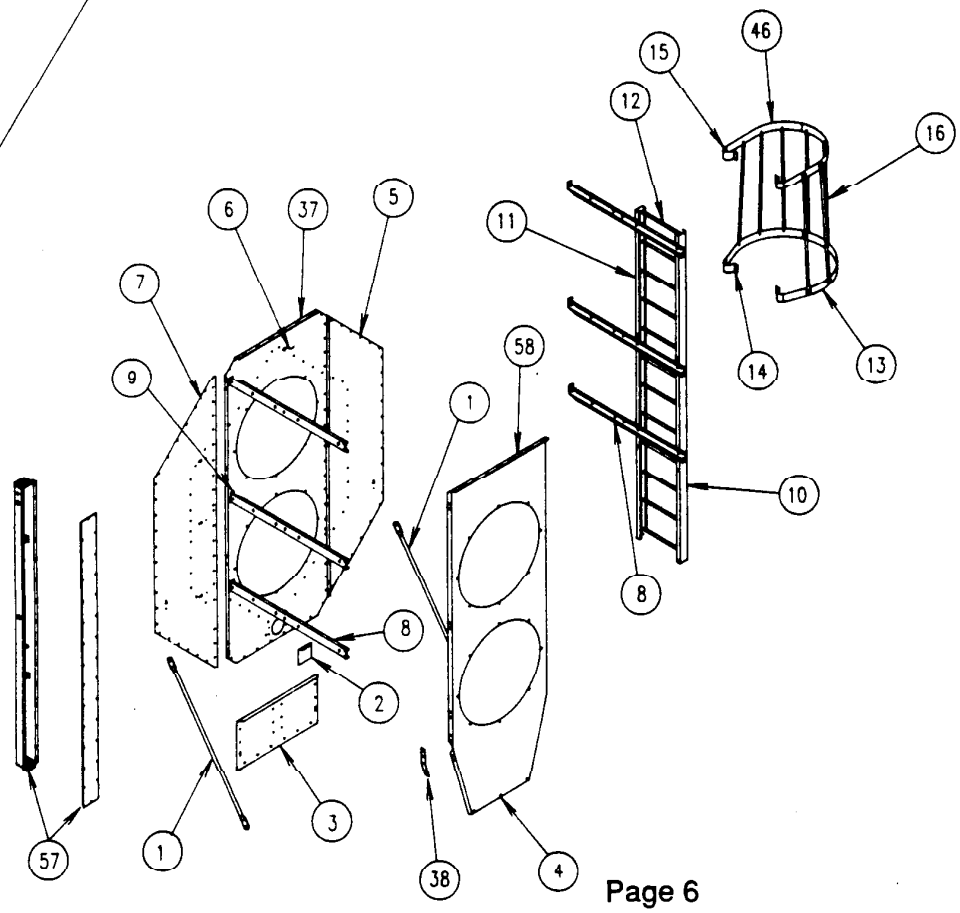
S-SERIES MODEL DRYER

1200S BASKET ASSEMBLY





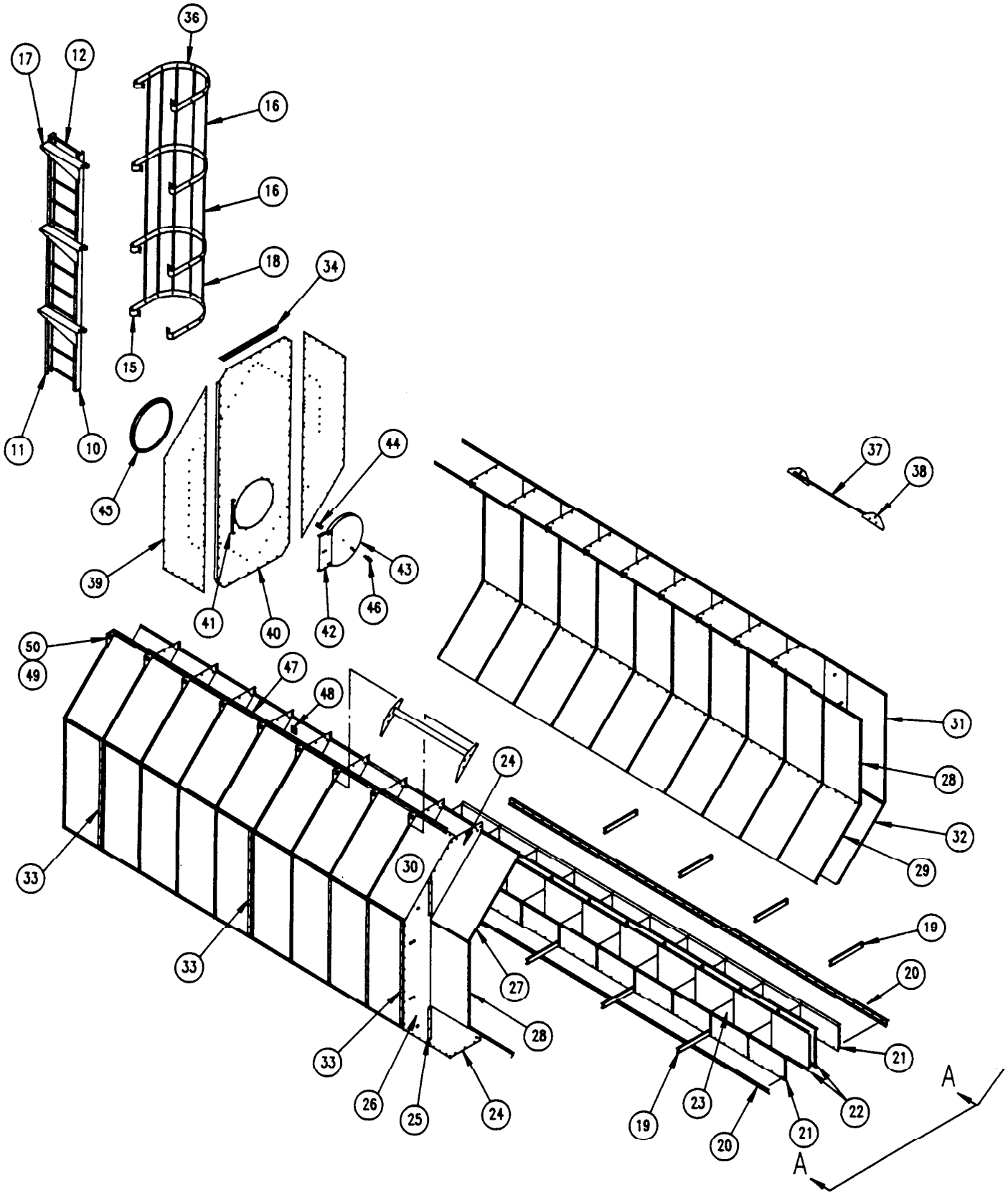
S-SERIES MODEL DRYER

1200S BASKET ASSEMBLY

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 1200S
1	D31-0082	FRONT ANGLE SUPPORT CHANNEL	2
2	D01-0076	ACCESS DOOR	1
3	D61-0077	CONNECTING SECTION END	2
4	D61-0041	FAN HEATER FRONT SUPPORT,	1
5	D31-0053	FRONT COLUMN END PANEL L.H.	1
6	D61-0018	FRONT END PANEL	1
7	D31-0054	FRONT COLUMN END PANEL R.H.	1
8	D51-0022	SUPPORT, CONTROL PANEL	6
9	D01-0090	MOUNTING BRACKET CONTROL PANEL	3
10	D61-0094	L.H. LADDER SIDE RAIL	2
11	D61-0095	R.H. LADDER SIDE RAIL	2
12	D61-0096	LADDER RUNG	24
13	LS-4352	OSHA SAFETY CAGE HALF BELL HOOP	2
14	LS-4350	OSHA SAFETY CAGE LADDER BRACKET- BELL	2
15	LS-4349	OSHA SAFETY CAGE LADDER BRACKET- STD	10
16	LS-4353	44" VERTICAL SUPPORT	17
17	D61-0097	LADDER MOUNTING BRACKET	3
18	D61-0110	34" VERTICAL SUPPORT	5
19	D61-0019	MODULE TIE BRACE	8
20	D61-0072	BOTTOM CONNECTING GUIDE	4
21	D61-0073	OUTER CONNECTING SHEET	20
	D61-0076	OUTER CONNECTING SHEET STAINLESS STEEL	
22	D61-0017	INNER CONNECTING SHEET	20
23	D61-0103	CONNECTING BULKHEAD EXTENSION	18
24	D01-0101	GARNER BULKHEAD	36
25	D61-0038	BULKHEAD STIFFENER BAR	36
26	D31-0055	COLUMN BULKHEAD	18
27	D01-0126	PLENUM TOP SHEET	20
28	D31-0012	PLENUM WALL	20
29	D01-0124	PLENUM BOTTOM SHEET	20
30	D01-0127	ROOF SHEET, GALVANIZED (STAND.)	20
	D01-0265	ROOF SHEET, STAINLESS (OPT)	
31	D31-0013	OUTSIDE WALL SHEET, GALVANIZED	20
	D31-0040	OUTSIDE WALL SHEET, STAINLESS (OPT)	
32	D01-0128	HOPPER SHEET, GALVANIZED (STAND)	20
	D01-0267	HOPPER SHEET, STAINLESS (OPT)	
33	D61-0020	ATTACH BRACKET - WIND BUTTRESS	12
34	D61-0021	BODY TIE-IN GUSSET, L.H.	8
	D61-0022	BODY TIE-IN GUSSET, R.H.	8
35	D61-0013	MODULE SUPPORT PAD	8
36	D61-0012	CRANE BRACKET	4
37	D01-0044	TOP ANGLE BRACKET	2
38	D51-0021	STIFFENER, FRONT FAN SUPPORT	2
39	D31-0047	COLUMN END PANEL, REAR	2
40	D61-0102	REAR END PANEL	1
41	D01-0057	REAR DOOR HINGE	2
42	D01-0051	MOUNTING BRACKET REAR DOOR HINGE	2
43	D01-0054	REAR ACCESS DOOR	2
44	D01-0053	REAR DOOR HANDLE LATCH	2
45	D01-0129	REAR PANEL ANGLE RING	2
46	LS-4351	OSHA SAFETY CAGE HOOP	10
47	D01-0056	REAR DOOR HANDLE	2
48	D01-0168	TOP EDGE ANGLE	4

1200S BASKET ASSEMBLY (Cont.)

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 1200S
49	D31-0003	TOP EDGE ANGLE SPLICE	2
50	D01-0153	TOP EDGE ANGLE GUSSET, R.H.	2
51	D01-0152	TOP EDGE ANGLE GUSSET, L.H.	20
52	D61-0024	PLENUM SUPPORT	11
53	D61-0026	R.H. PLENUM DIVIDER SHEET	9
54	D61-0025	L.H. PLENUM DIVIDER SHEET	9
55	D61-0028	R.H. REAR PLENUM DIVIDER SHEET	1
56	D61-0027	L.H. REAR PLENUM DIVIDER SHEET	1
57	D61-0145	WIRE WAY ASSEMBLY	1
58	D61-0023	TOP ANGLE FAN SUPPORT	1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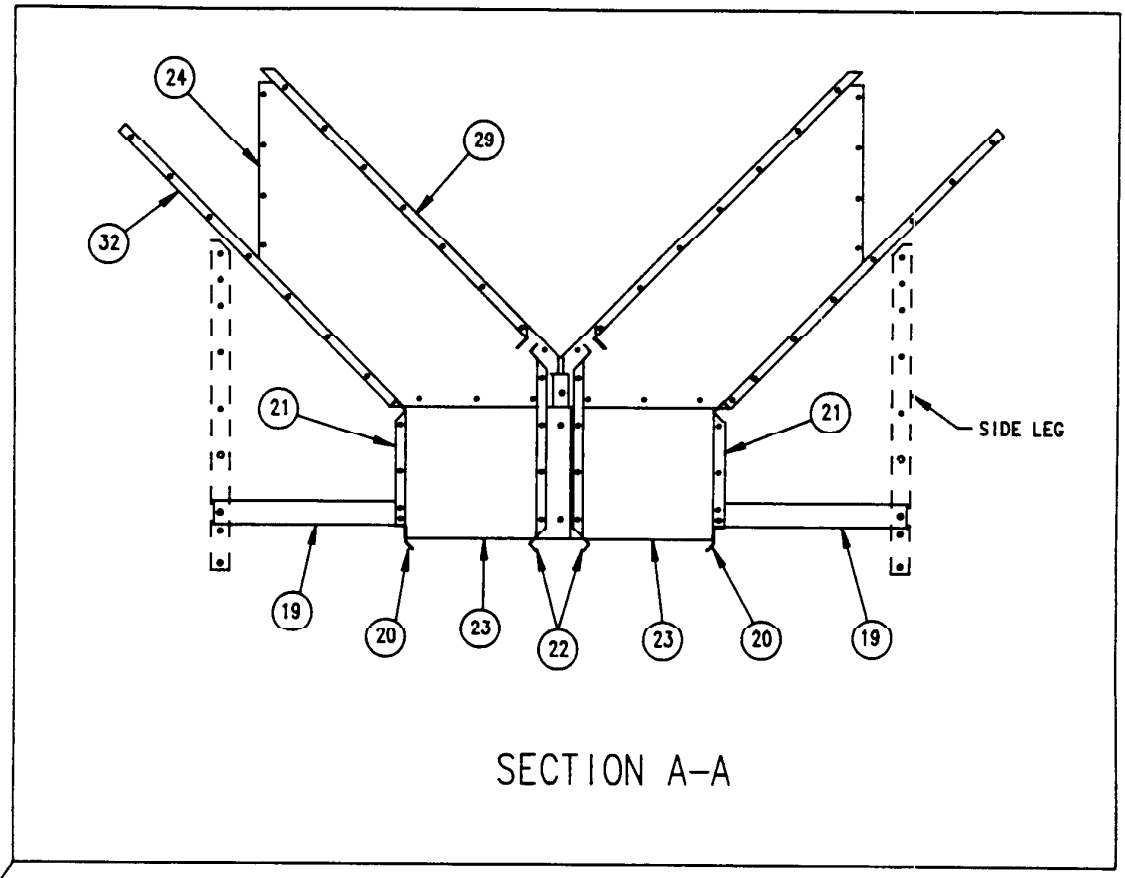
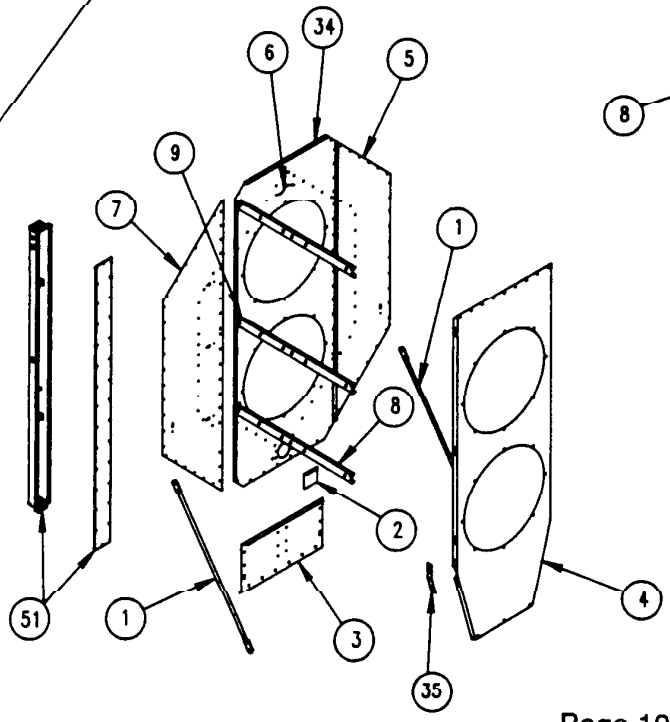
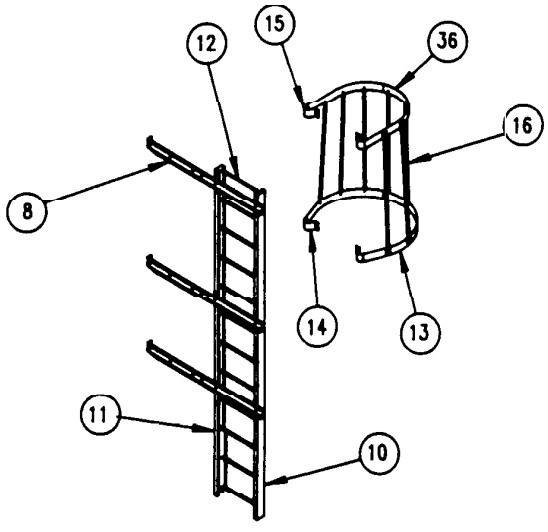
S-SERIES MODEL DRYER

1800S BASKET ASSEMBLY







S-SERIES MODEL DRYER

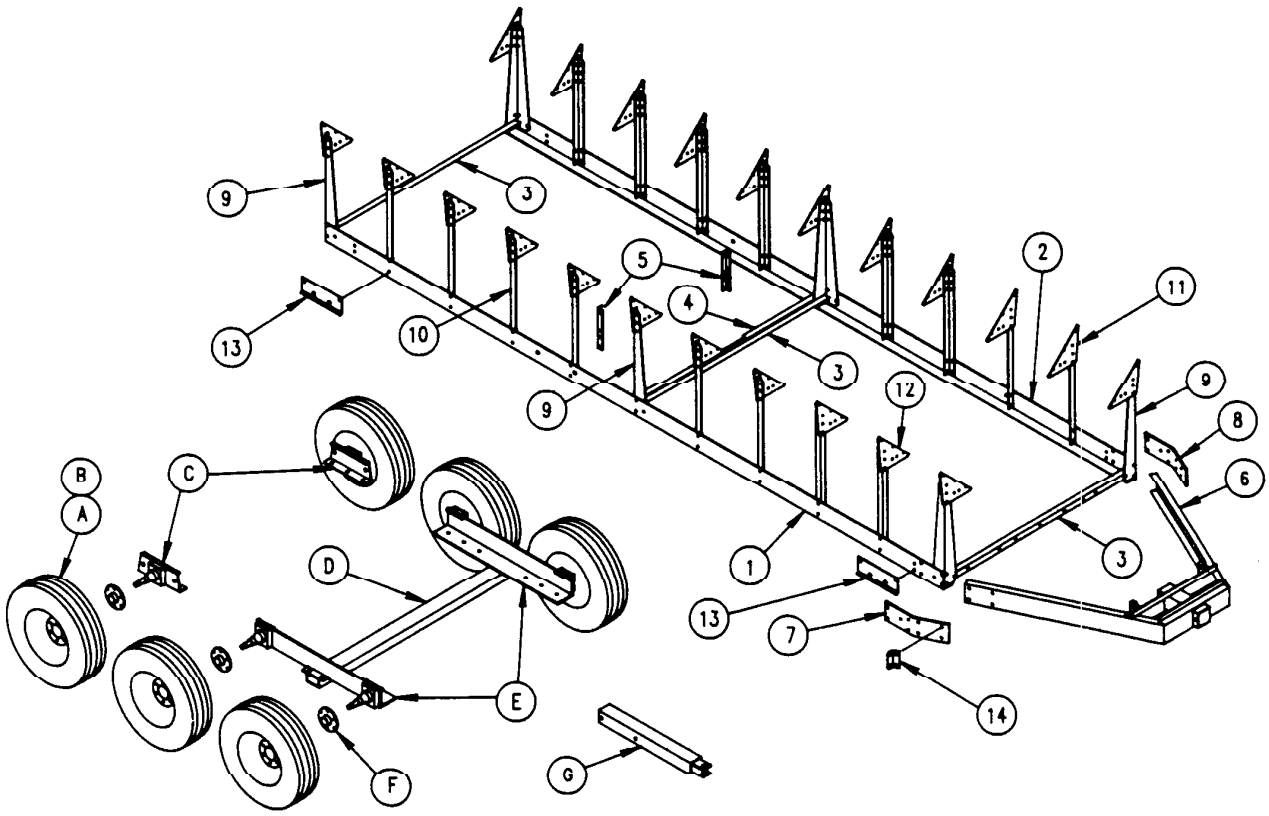
1800S BASKET ASSEMBLY

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 1800S
1	D31-0082	FRONT ANGLE SUPPORT CHANNEL	2
2	D01-0076	ACCESS DOOR	1
3	D61-0077	CONNECTING SECTION END	2
4	D61-0041	FAN HEATER FRONT SUPPORT,	1
5	D31-0053	FRONT COLUMN END PANEL L.H.	1
6	D61-0018	FRONT END PANEL	1
7	D31-0054	FRONT COLUMN END PANEL R.H.	1
8	D51-0022	SUPPORT, CONTROL PANEL	6
9	D01-0090	MOUNTING BRACKET CONTROL PANEL	3
10	D61-0094	L.H. LADDER SIDE RAIL	2
11	D61-0095	R.H. LADDER SIDE RAIL	2
12	D61-0096	LADDER RUNG	24
13	LS-4352	OSHA SAFETY CAGE HALF BELL HOOP	2
14	LS-4350	OSHA SAFETY CAGE LADDER BRACKET- BELL	2
15	LS-4349	OSHA SAFETY CAGE LADDER BRACKET- STD	10
16	LS-4353	44" VERTICAL SUPPORT	17
17	D61-0097	LADDER MOUNTING BRACKET	3
18	D61-0110	34" VERTICAL SUPPORT	5
19	D61-0019	MODULE TIE BRACE	8
20	D61-0072	BOTTOM CONNECTING GUIDE	4
21	D61-0073	OUTER CONNECTING SHEET	20
	D61-0076	OUTER CONNECTING SHEET STAINLESS STEEL	
22	D61-0017	INNER CONNECTING SHEET	20
23	D61-0103	CONNECTING BULKHEAD EXTENSION	18
24	D01-0101	GARNER BULKHEAD	36
25	D61-0038	BULKHEAD STIFFENER BAR	36
26	D31-0055	COLUMN BULKHEAD	18
27	D01-0126	PLENUM TOP SHEET	20
28	D31-0012	PLENUM WALL	20
29	D01-0124	PLENUM BOTTOM SHEET	20
30	D01-0127	ROOF SHEET, GALVANIZED (STAND.)	20
	D01-0265	ROOF SHEET, STAINLESS (OPT)	
31	D31-0013	OUTSIDE WALL SHEET, GALVANIZED	20
	D31-0040	OUTSIDE WALL SHEET, STAINLESS (OPT)	
32	D01-0128	HOPPER SHEET, GALVANIZED (STAND)	20
	D01-0267	HOPPER SHEET, STAINLESS (OPT)	
33	D61-0020	ATTACH BRACKET - WIND BUTTRESS	12
34	D01-0044	TOP ANGLE BRACKET	2
35	D51-0021	STIFFENER, FRONT FAN SUPPORT	2
36	LS-4351	OSHA SAFETY CAGE HOOP	10
37	D61-0014	HOISTING SPREADER BAR	2
38	D61-0015	TOP MODULE CRANE BRACKET	4
39	D31-0047	COLUMN END PANEL, REAR	2
40	D51-0005	REAR END PANEL	1
41	D01-0057	REAR DOOR HINGE	1
42	D01-0051	MOUNTING BRACKET REAR DOOR HINGE	1
43	D01-0054	REAR ACCESS DOOR	1
44	D01-0053	REAR DOOR HANDLE LATCH	1
45	D01-0129	REAR PANEL ANGLE RING	1
46	D01-0056	REAR DOOR HANDLE	1
47	D01-0168	TOP EDGE ANGLE	4
48	D31-0003	TOP EDGE ANGLE SPLICE	2
49	D01-0153	TOP EDGE ANGLE GUSSET, R.H.	2
50	D01-0152	TOP EDGE ANGLE GUSSET, L.H.	20
51	D61-0145	WIREWAY ASSEMBLY	1

S-SERIES MODEL DRYER

MAIN FRAME ASSEMBLY

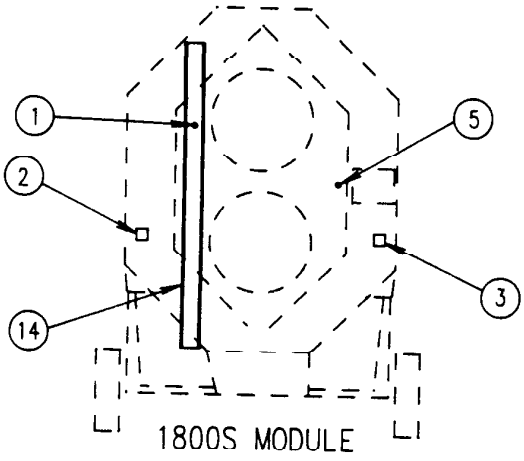
REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 600S MODULE	QTY 1200S/1800S MODULES
1	D61-0002	SIDE RAIL ANGLE, R.H.	1	1
2	D61-0001	SIDE RAIL ANGLE, L.H.	1	1
3	D01-0008	FRONT & REAR FRAME TIE	3	
	D61-0048	FRAME TIE CHANNEL		2
4	D31-0118	SECONDARY CROSS TIE ANGLE	1	
5	D01-0015	STIFFENER ANGLE	2	2
6	D01-0029	HITCH WELDMENT	1	1
7	D01-0012	HITCH BRACKET, R.H.	1	1
8	D01-0011	HITCH BRACKET, L.H.	1	1
9	D01-0007	CORNER LEG	6	6
10	D01-0005	SIDE LEG	16	16
11	D61-0022	BODY TIE-IN GUSSET, R.H.	11	11
12	D61-0021	BODY TIE-IN GUSSET L.H.	11	11
13	D61-0011	FRAME TIE DOWN		4
14	D61-0054	ATTACH BRACKER - SERVICE PLATFORM		2
15	TK-03	3 AXLE TRANSPORT KIT		
A	D02-0033	WHEEL, 15" 6 BOLT 3400 LB RATING	6	6
B	D02-0050	TIRE, 15" 8 PLY D LOAD RATING	6	6
C	D01-0032	AXLE BRACKET WELDMENT	2	2
D	D31-0061	TRANSPORT CROSS TUBE	1	1
E	D31-0060	TRANSPORT WELDMENT	2	2
F	D01-0088	HUB	6	6
G	D01-0022	HITCH INNER TUBE WELDMENT	1	1



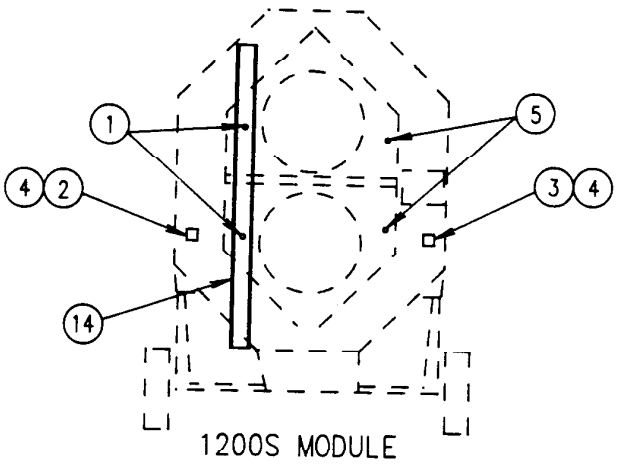
(15) TRANSPORT ASSEMBLY

S-SERIES MODEL DRYER

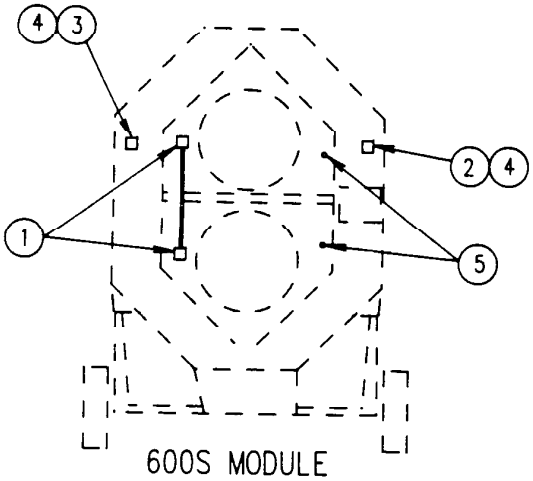
LOCATION OF CAPILARY SENSORS



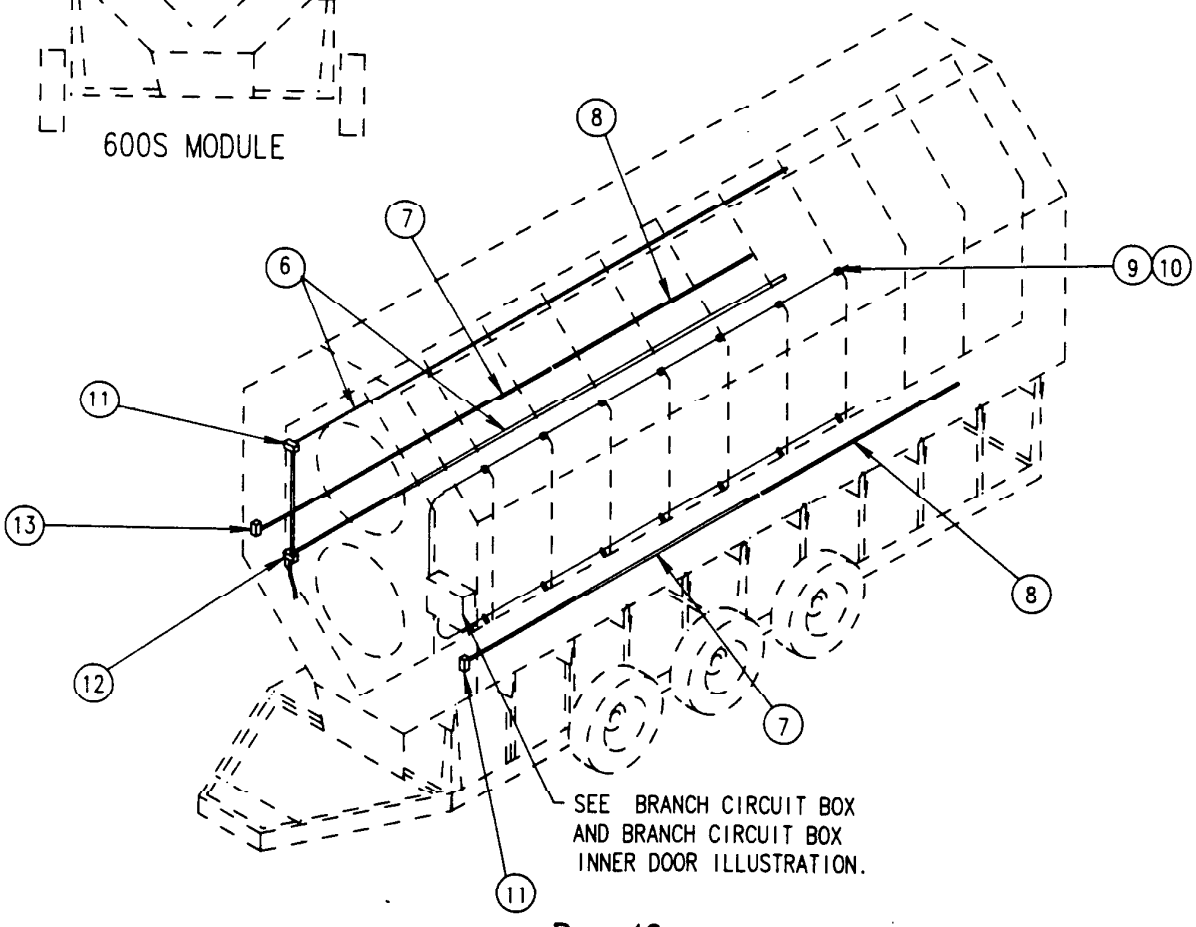
1800S MODULE



1200S MODULE



600S MODULE



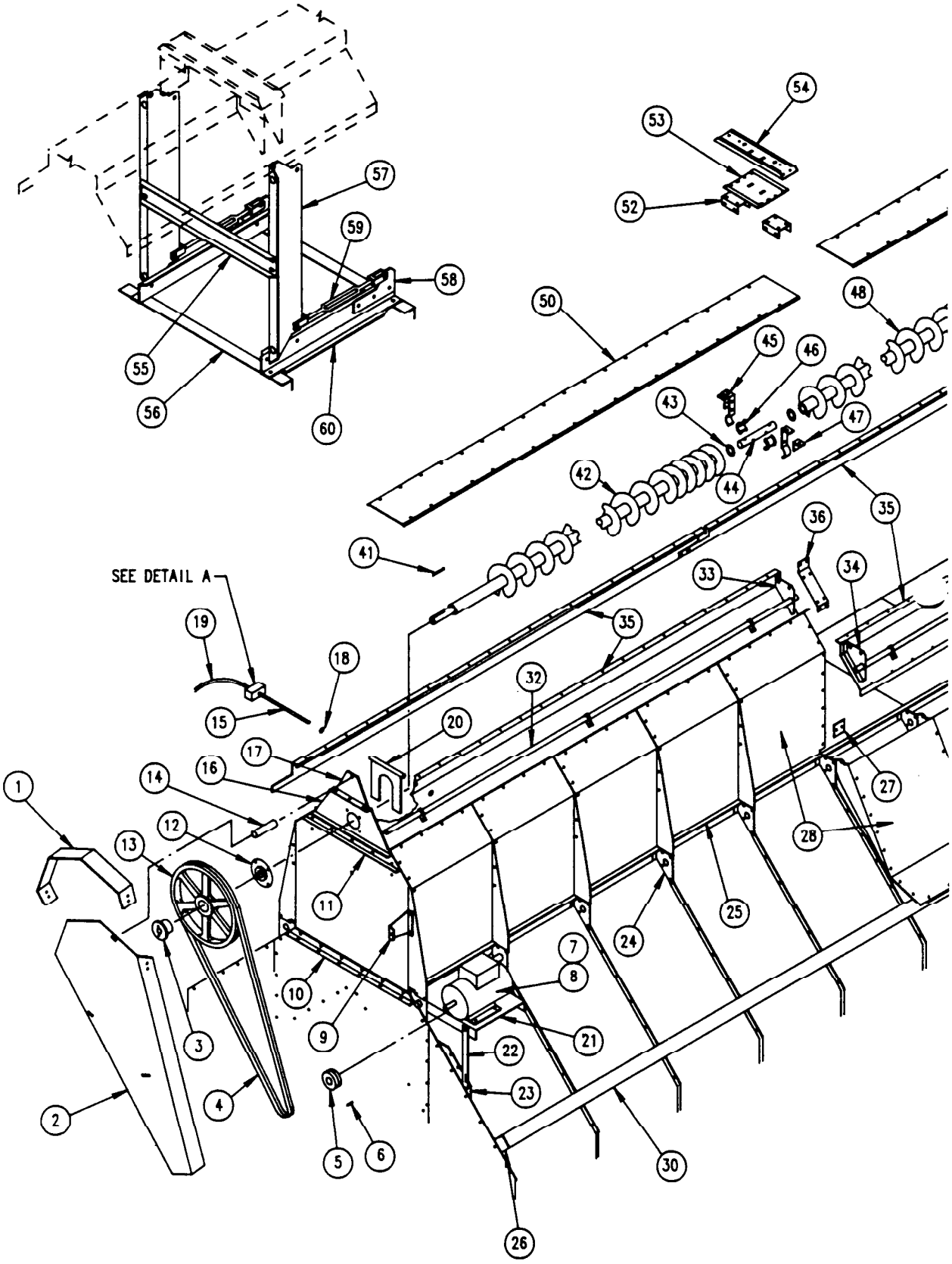
S-SERIES MODEL DRYER

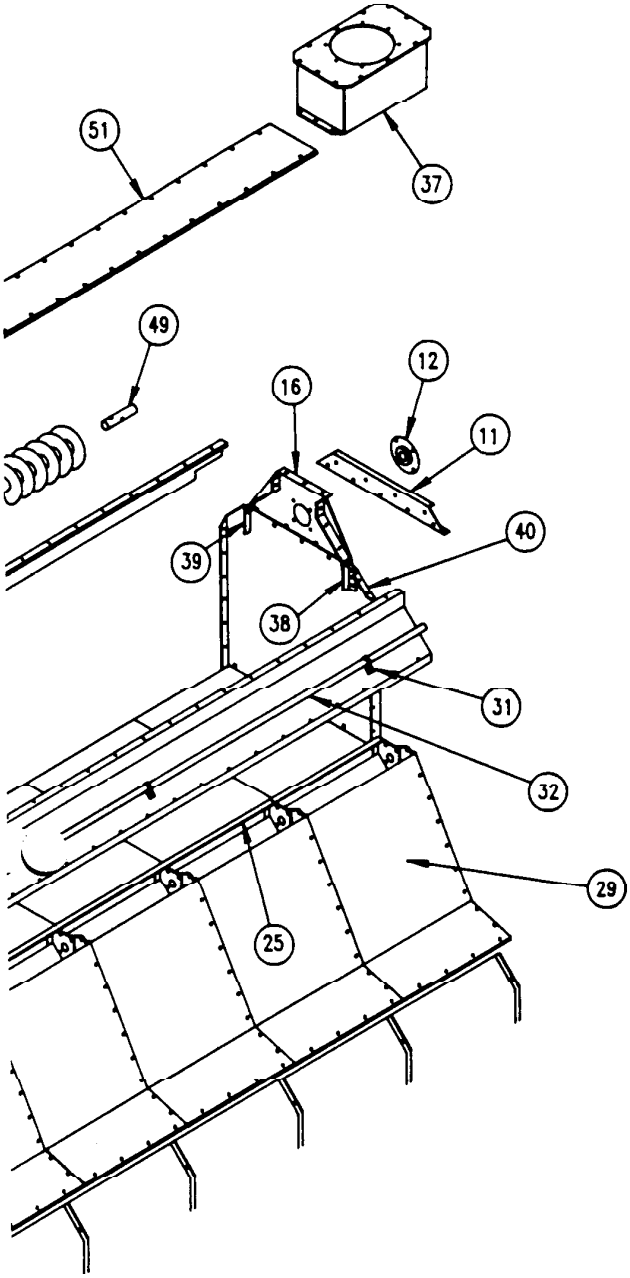
LOCATION OF CAPILARY SENSORS

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 600S MODULE	QTY 1200S MODULE	QTY 1800S MODULE
1	D03-0004	PLENUM HI-LIMIT THERMOSTAT	2	2	1
2	D03-0005	FIXED GRAIN HI-LIMIT THERMOSTAT	1	1	1
3	D03-0083	80°-220° F THERMOSTAT (ADJUSTABLE HI-LIMIT	1	1	
4	D03-0045	RTD TEMPERATURE SENSOR	4	4	
5	D03-0047	TEMPERATURE CONTROL 110-290° F	2	2	1
6	D61-0138	1/2" SCH. 40 PIPE THREADED, 234"	2	2	1
7	D31-0041	CONDUIT, COLUMN HI-LIMIT 120" LONG	2	2	2
8	D01-0271	CONDUIT, COLUMN HI-LIMIT 104" LONG	2	2	2
9	D02-0023	INSULATED CAPILLARY HOLDER	28	28	28
10	D01-0123	BRACKET	14	14	7
11	D01-0255	COLUMN HIGH LIMIT MOUNTING BOX	2	1	1
12	D31-0045	BOTTOM HI-LIMIT MOUNTING BOX	1		
13	D01-0278	R.H. COLUMN HI-LIMIT BOX	1	1	1
14	D61-0145	WIREWAY ASSEMBLY		1	1

S-SERIES MODEL DRYER

TOP AUGER ASSEMBLY

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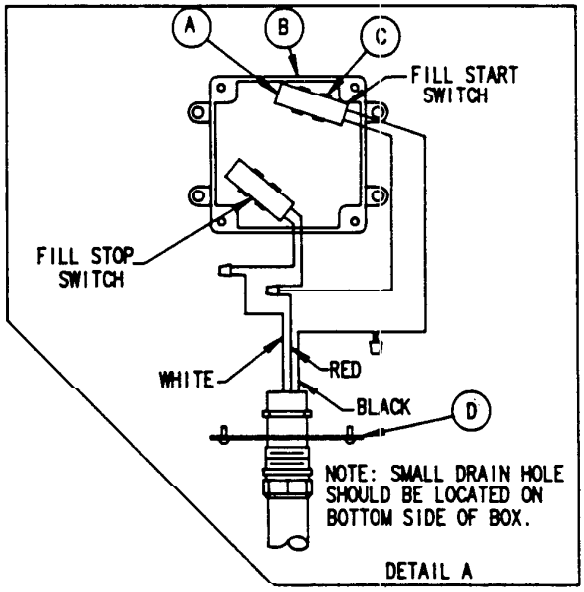
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B
C
FILL START SWITCH
FILL STOP SWITCH
WHITE
RED
BLACK
D
NOTE: SMALL DRAIN HOLE SHOULD BE LOCATED ON BOTTOM SIDE OF BOX.
DETAIL A

S-SERIES MODEL DRYER

TOP AUGER ASSEMBLY

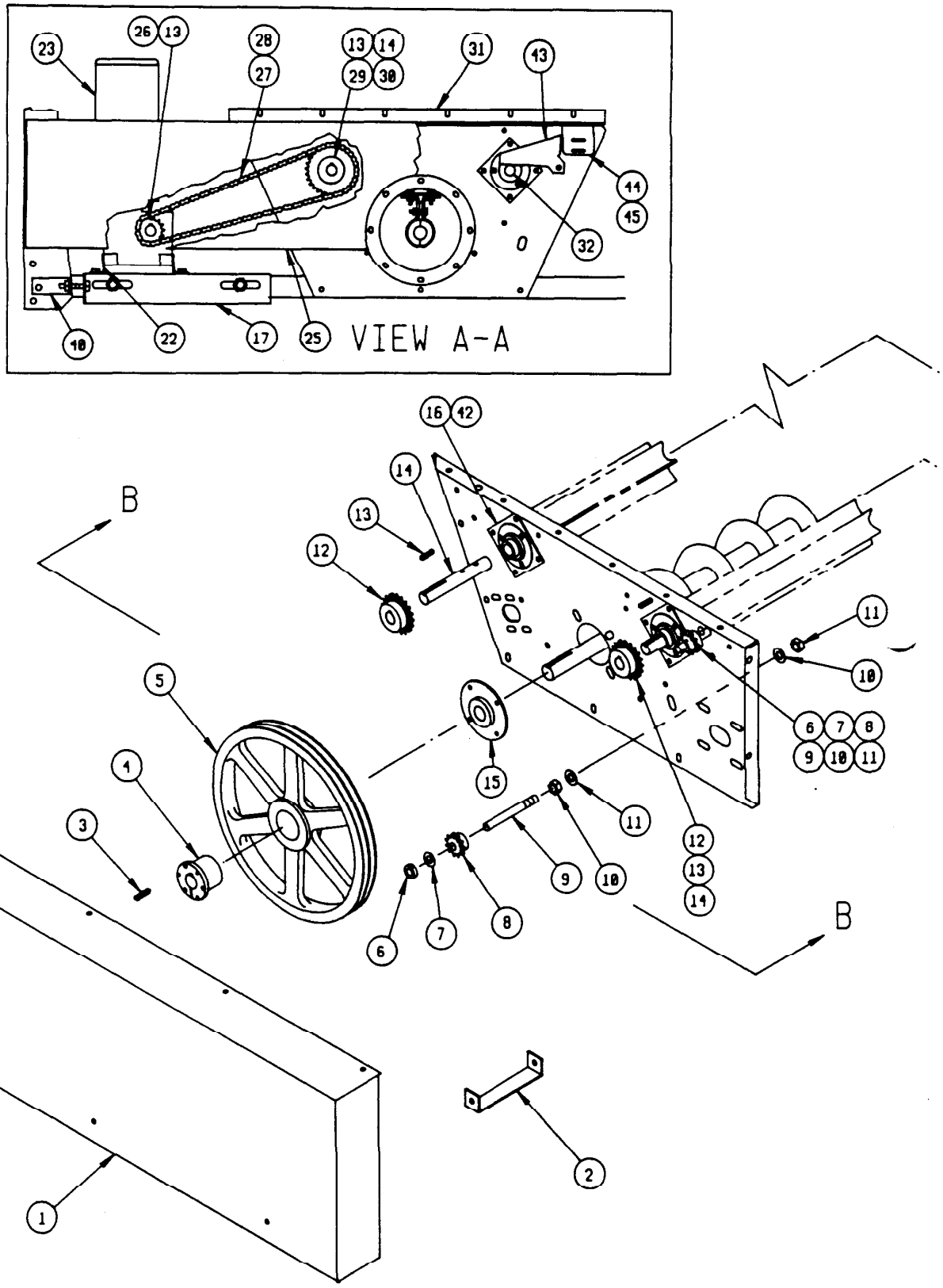
REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	D01-0237	TOP AUGER BELT GUARD, END	1
2	D01-0238	TOP AUGER BELT GUARD	1
3	D32-0019	TOP AUGER SHEAVE BUSHING 1 1/2	1
4	D02-0051	DRIVE BELT SET -(2) MATCHED BX120	1
5	D62-0003	MOTOR SHEAVE 2BK40 1 3/8 BORE	1
6	D01-0098	KEY 1/4 X 1/4 X 1"	1
7	712-1	7.5 HP MOTOR 1-PH 230V 1750 RPM	1
8	712-3	7.5 HP MOTOR 3-PH 230V 1750 RPM	1
9	D01-0141	BELT GUARD BRACKET - TOP AUGER	1
10	D01-0044	TOP ANGLE BRACKET	2
11	D01-0156	AUGER HOUSING END TIE CHANNEL	2
12	D32-0001	1 1/2 FLANGELETTE BEARING	2
13	D02-0024	TOP AUGER SHEAVE (2TB184)	1
14	D01-0158	SPACER	2
15	D01-0103	MERCURY SWITCH SHAFT	1
16	D31-0028	TOP AUGER HOUSING END	2
17	D01-0155	BELT GUARD SPACER MOUNTING BRACKET	1
18	D02-0026	MERCURY SWITCH SHAFT BUSHING	2
19	D01-0192	MERCURY SWITCH ASSEMBLY	1
20	D01-0167	MERCURY SWITCH PADDLE WELDMENT REQUIRES 5/16"-18 NC X 1/4" SOCKET SET SCREWS	1
21	D01-0173	TOP MOTOR MOUNT WELDMENT	1
22	D01-0169	TOP MOTOR BELT TIGHTENER	1
23	D01-0170	ANCHOR BRACKET - MOTOR MOUNT	1
24	D01-0153	TOP EDGE ANGLE GUSSET R.H.	2
	D01-0152	TOP EDGE ANGLE GUSSET L.H.	20
25	D01-0168	TOP EDGE ANGLE, 119.875"	4
26	D01-0113	LADDER BRACKET	24
27	D31-0003	TOP EDGE ANGLE SPLICE	2
28	D01-0142	WET BIN SIDE SECTION	18
29	D01-0145	WET BIN SIDE END SECTION	2
30	D01-0164	WET BIN TRANSPORT ANGLE	4
31	D01-0140	HANGER BRACKET, SAFETY HAND RAIL	12
32	D01-0151	HAND RAIL, 119.75"	4
33	D31-0001	CENTER GUSSET - HAND RAIL L.H.	2
34	D31-0002	CENTER RUSSET - HAND RAIL R.H.	2
35	D01-0161	TOP AUGER TROUGH SIDE 119.875"	4
36	D31-0008	TOP AUGER TROUGH SPLICE	2
37	D01-0193	FILL HOPPER ASSEMBLY	1
38	D01-0148	TOP AUGER HOUSING HINGE - R.H.	2
39	D01-0147	TOP AUGER HOUSING HINGE - L.H.	2
40	D01-0154	WET BIN END	2
41	D31-0137	3/8 X 3/8 X 2 1/2" LONG KEY	1
42	D31-0091	FRONT AUGER WELDMENT - TOP	1
43	D31-0048	MACHINE WASHER, 1 1/2 X 2 1/4	2
44	D31-0076	AUGER SPLICE SHAFT	1
45	D31-0024	TOP AUGER BEARING HANGER	2
46	D31-0026	1 1/2" AUGER HANGER BEARING	1
47	D31-0022	HANGER BEARING BRACE	2
48	D61-0006	REAR AUGER WELDMENT- TOP	1

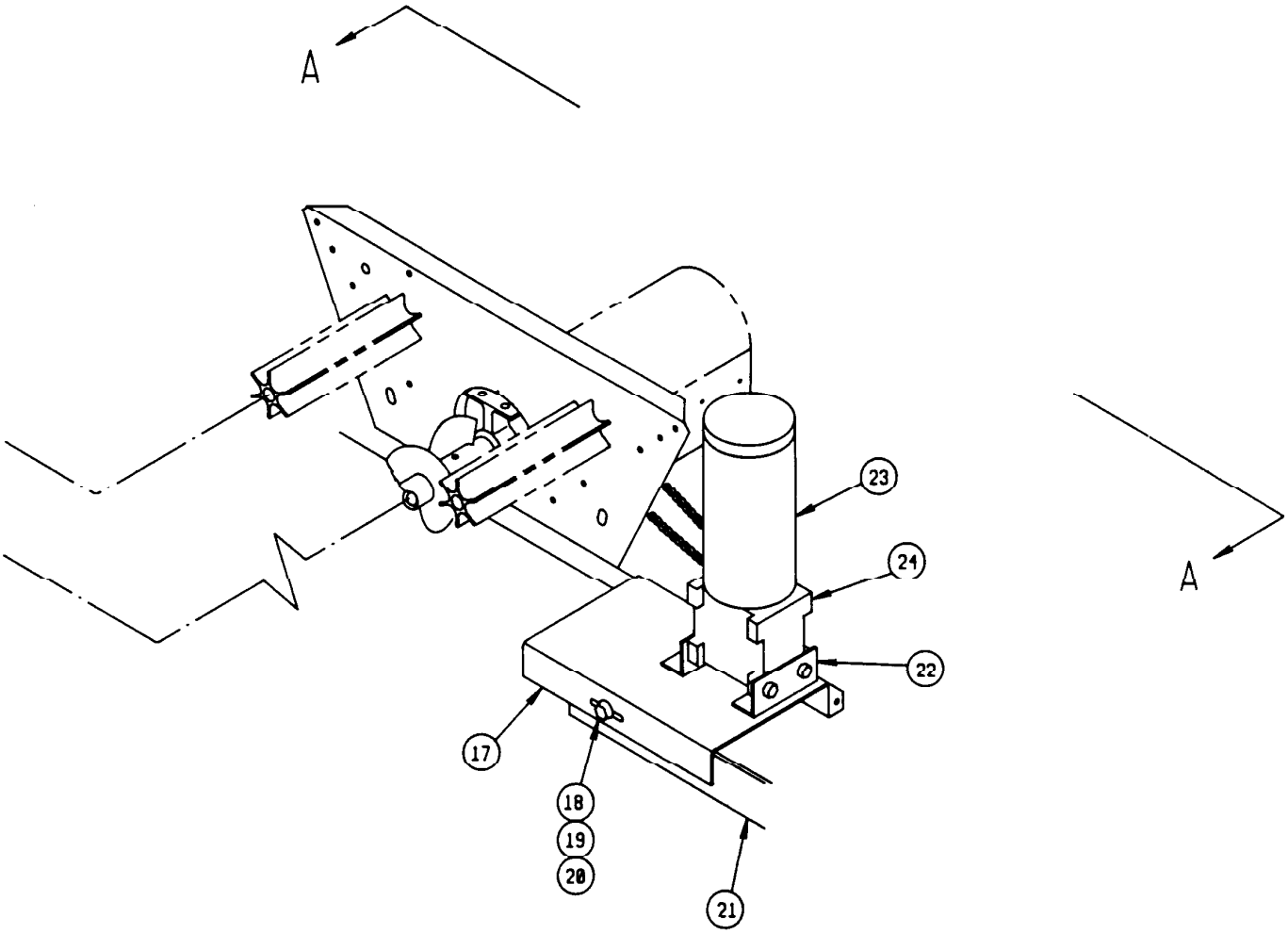
TOP AUGER ASSEMBLY (Cont.)

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
49	D31-0005	TOP AUGER STUB SHAFT	1
50	D31-0036	TOP AUGER COVER, 116.0"	1
51	D61-0003	TOP AUGER COVER, 98.0"	1
52	D31-0009	GUSSET ATTACHMENT BRACKET	2
53	D31-0015	TOP AUGER CENTER BEARING SUPPORT	1
54	D31-0011	CENTER STABILIZER BEAM	1
55	D31-0017	TIE CHANNEL/WET BIN LIFT	1
56	D31-0007	MOUNTING ANGLE/WET BIN	2
57	D31-0018	MOUNTING BASE/WET BIN LIFT	2
58	D31-0016	TURN BUCKLE EAR	2
59	D32-0003	TURN BUCKLE	2
60	D31-0019	TOP AUGER CENTER SUPPORT	2
A	D03-0010	MERCURY SWITCH	2
B	D01-0191	HANDY BOX	1
C	SPD-2098	MERCURY SWITCH CLIP	2
D	D01--0333	COVER	1

S-SERIES MODEL DRYER

SCR DRIVE

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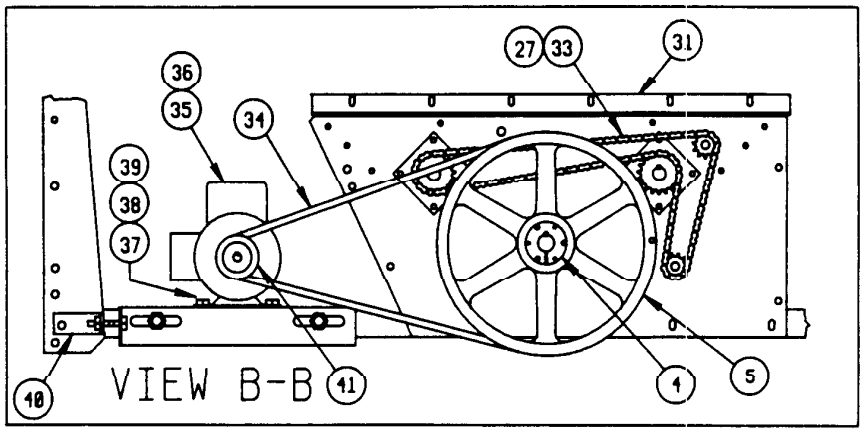
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S-SERIES MODEL DRYER

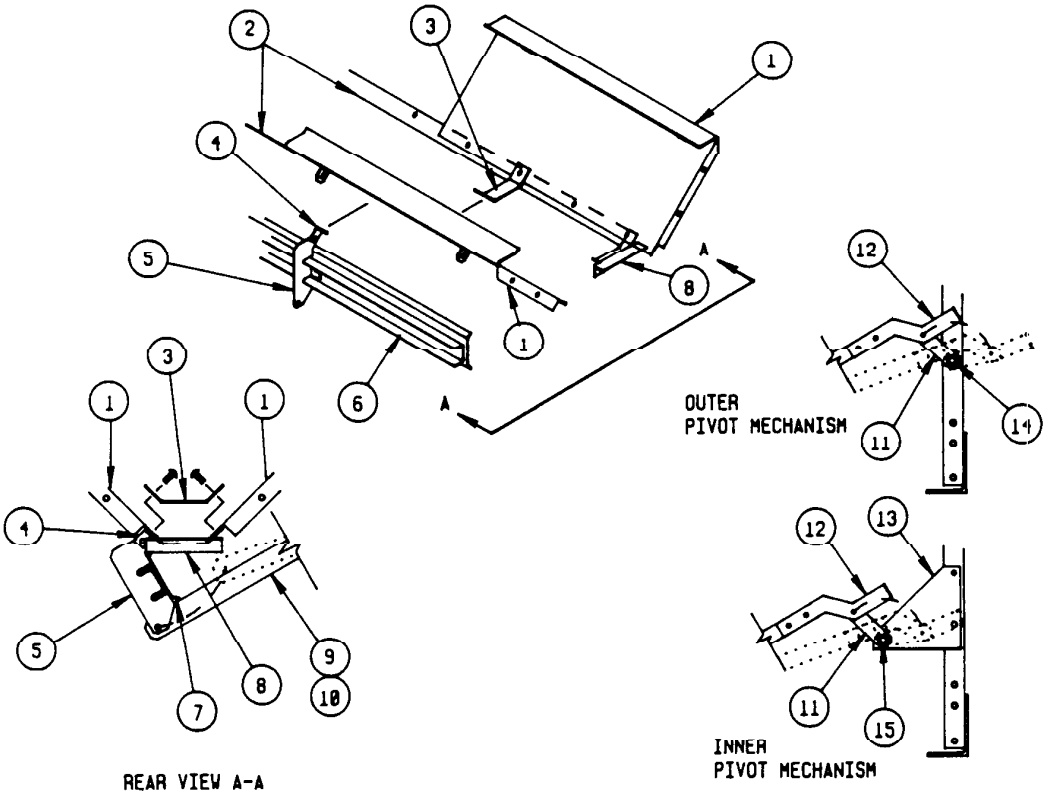
SCR DRIVE

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	D01-0268	BEARING SHIELD	1
2	D01-0065	L.H. SPACER, BEARING SHIELD	1
3	D31-0137	KEY 3/8 X 3/8 X 2 1/2" LONG	1
4	D32-0019	BUSHING Q1 x 11/2	1
5	D52-0001	SHEAVE 2TB160	1
6	S-4307	SET COLLAR 5/8"	2
7	D01-0199	MACHINE BUSHING WASHER 18GA. X 5/8"	2
8	D01-0196	SPROCKET IDLER ASSEMBLY	2
9	S-7011	5/8 - 11 x 3 1/2" BOLT	2
10	S-4110	HEX NUT 5/8" - 11	4
11	S-858	FLAT WASHER 5/8"	6
12	D02-0014	SPROCKET 4019 X 1"	2
13	D01-0098	KEY 1/4 X 1/4 X 1"	4
14	D01-0272	METER ROLL DRIVESHAFT	3
15	D32-0001	FLANGETTE BEARING, 1 1/2"	1
16	D02-0002	FLANGETTE BEARING, 1"	4
17	D01-0081	MOTOR MOUNT SUPPORT	2
18	S-858	5/8" FLAT WASHER	12
19	S-6494	5/8" NUT	6
20	S-4329	5/8" X 2" HHCS	6
21	D01-0016	MOTOR MOUNT SUPPORT BRACKET	2
22	D31-0128	VERTICAL DRIVE MOUNT ANGLES	2
23	D32-0004	3/4 HP DC MOTO PERM. MAG. TEFC	1
24	D32-0002	200 MWU 50:1 RATIO GEAR BOX	1
25	D01-0165	METER ROLL DRIVE SHIELD	1
26	D02-0004	SPROCKET H4015-1	1
27	D02-0031	CHAIN LINK NO. 40	
28	D01-0202	CHAIN NO 40, 40" LONG	1
29	D02-0007	BUSHING H-1 1" BORE	1
30	D02-0029	SPROCKET 40H30	1
31	D01-0043	BOTTOM ANGLE BRACKET	2
32	D01-0272	METER ROLL SHAFT	1
33	D01-0198	CHAIN NO. 40, 65" LONG	1
34	D32-0023	GRIPNOTCH BELT BX81	2
35	712-1	7.5 HP MOTOR, 1 PH, 1750 RPM	1
36	712-3	7.5 HP MOTOR, 3 PH, 1750 RPM	1
37	S-6076	5/16 X 3/4" HHCS PLATED	4
38	S-845	5/16 FLAT WASHER	4
39	S-6491	5/16" ESNA NUT	4
40	D01-0017	MOTOR ADJUSTMENT BRACKET	2
41	4018-2	SHEAVE 2BK40 x 1 1/8", 1 PH	1
	D61-0003	SHEAVE 2BK40 x 1 3/8", 3 PH	1
42	D01-0003	METER ROLL ADAPTAR PLATE	4
43	D61-0186	MICRO-SWITCH TRIGGER	1
44	D61-0185	MICRO-SWITCH BRACKET	1
45	D03-0095	MOISTURE SEALED MIRCO-SWITCH	1

S-SERIES MODEL DRYER

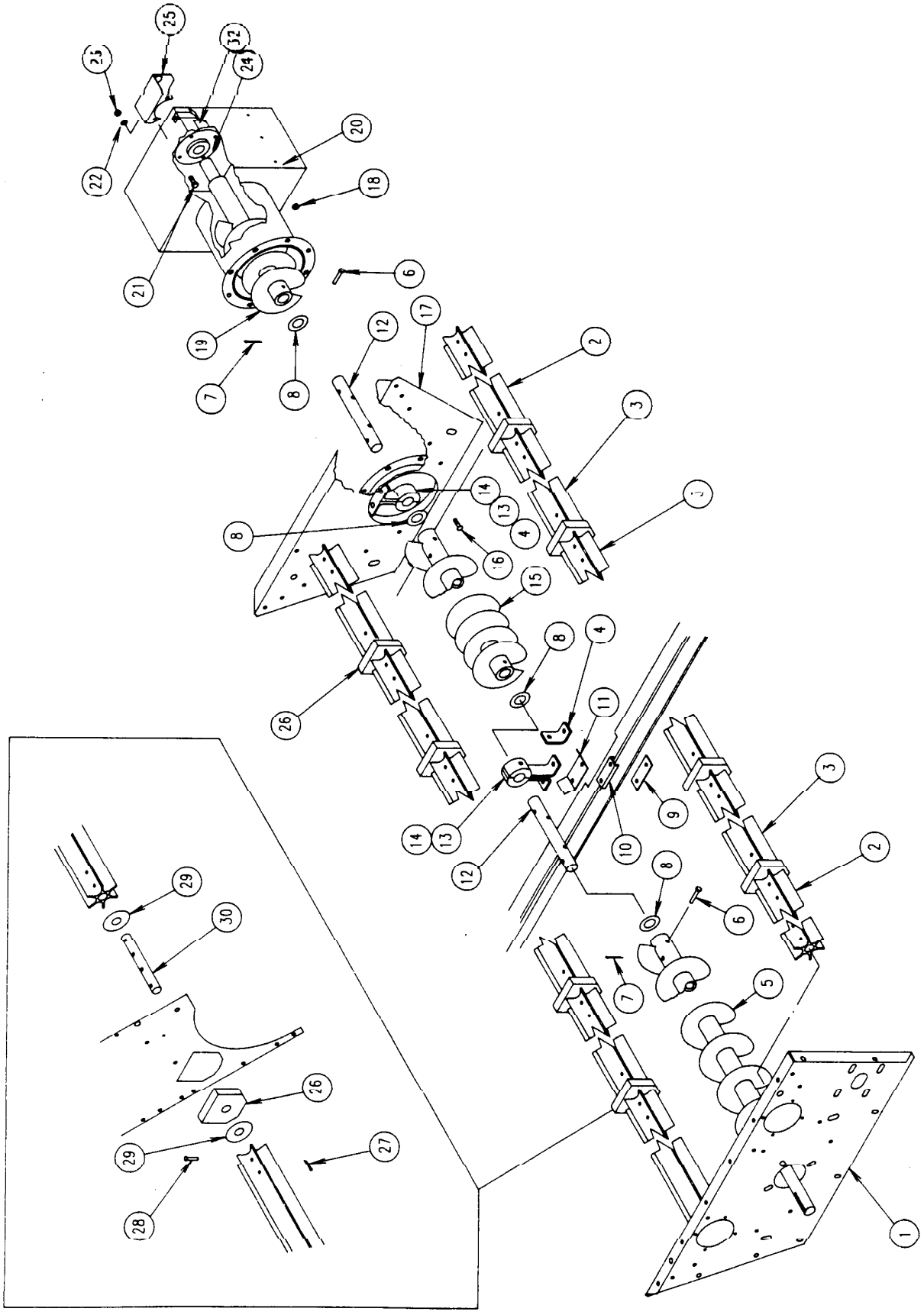
BOTTOM AUGER CLEAN-OUT

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	D01-0048	TROUGH PANEL WELDMENT	20
2	D01-0181	CLEAN-OUT EXTENSION, 114.75"	4
3	D01-0177	CLEAN-OUT SUPPORT STRAP	12
4	D01-0175	CLEAN-OUT HINGE BRACKET	6
5	D01-0308	CLEAN-OUT HINGE	6
6	D01-0307	CLEAN-OUT DOOR SUPPORT CHANNEL	2
7	D01-0180	CLEAN-OUT DOOR, 115"	2
8	D01-0185	CLEAN-OUT END SEAL WELDMENT	4
9	D01-0261	LONG LINKAGE BAR, 37.25"	2
10	D01-0293	LONG LINKAGE BAR, 30.188"	2
11	D01-0296	SHORT LINKAGE BAR WELDMENT	4
12	D01-0294	CLEAN-OUT DOOR HANDLE	4
13	D01-0299	PIVOT ROD BRACKET	3
14	D01-0264	PIVOT ROD, 25.188"	2
15	D31-0162	PIVOT ROD, 49.625"	1



S-SERIES MODEL DRYER

BOTTOM AUGER & METER ROLL DETAIL

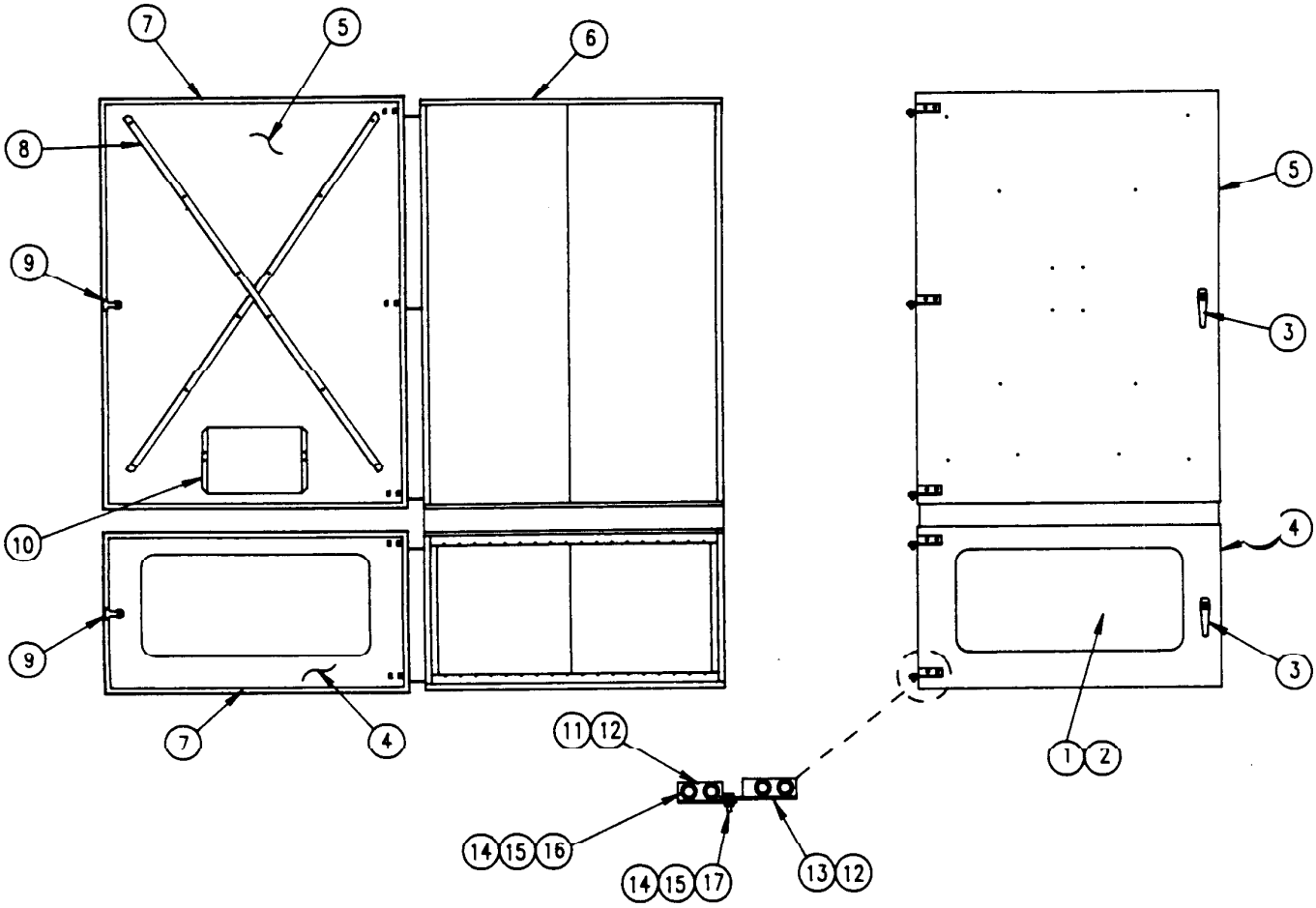


BOTTOM AUGER & METER ROLL DETAIL

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	D31-0049	BOTTOM AUGER BEARING PLATE	1
2	D31-0031	FRONT METERING ROLL	4
3	D31-0030	CENTER METER ROLL	6
4	D31-0022	HANGER BRACE	4
5	D31-0092	FRONT AUGER WELDMENT, BOTTOM	1
6	S-6618	CLEVIS PIN 7/16 X 2 3/8	8
7	S-4196	COTTER PIN 5/32 X 1	8
8	D31-0048	MACHINE WASHER 2 1/4 X 1 1/2	4
9	D31-0062	TWO BOLT SPACER PLATE	1
10	D31-0063	SHIM-CENTER BEARING HANGER	1
11	D31-0064	CENTER BEARING SPACER PLATE	1
12	D31-0076	AUGER SPLICE SHAFT	2
13	D31-0025	BOTTOM AUGER BEARING HANGER	4
14	D31-0026	1 1/2" AUGER HANGER BEARING	2
15	D61-0184	REAR AUGER WELDMENT, BOTTOM	1
16	S-6606	5/16" X 3/4" BOLT FLANGE HEAD SERRATED	8
17	D31-0120	DISCHARGE PLATE MOUNTING WELDMENT	1
18	S-3611	5/16" WHIZ NUT	8
19	D31-0079	DISCHARGE AUGER WELDMENT	1
20	D31-0124	DISCHARGE WELDMENT	1
21	S-6619	CARRIAGE BOLT 1/2" X 1 1/2"	4
22	CH-1043	1/2" FLAT WASHER	4
23	S-6493	1/2" ESNA NUT	4
24	D32-0001	1 1/2" FLANGETTE BEARING	1
25	D31-0073	REAR AUGER BEARING SHIELD	1
26	D02-0061	METER ROLL SUPPORT BEARING	8
27	S-6368	1/8" X 3/4" COTTER PIN	40
28	D02-0028	CLEVIS PIN 5/16" X 1 3/4"	40
29	D31-0148	METERING ROLL WASHER	16
30	D31-0046	METER ROLL SPLICE SHAFT	8
31	D03-0100	LIMIT SWITCH	1

S-SERIES MODEL DRYER

CONTROL BOX ASSEMBLY



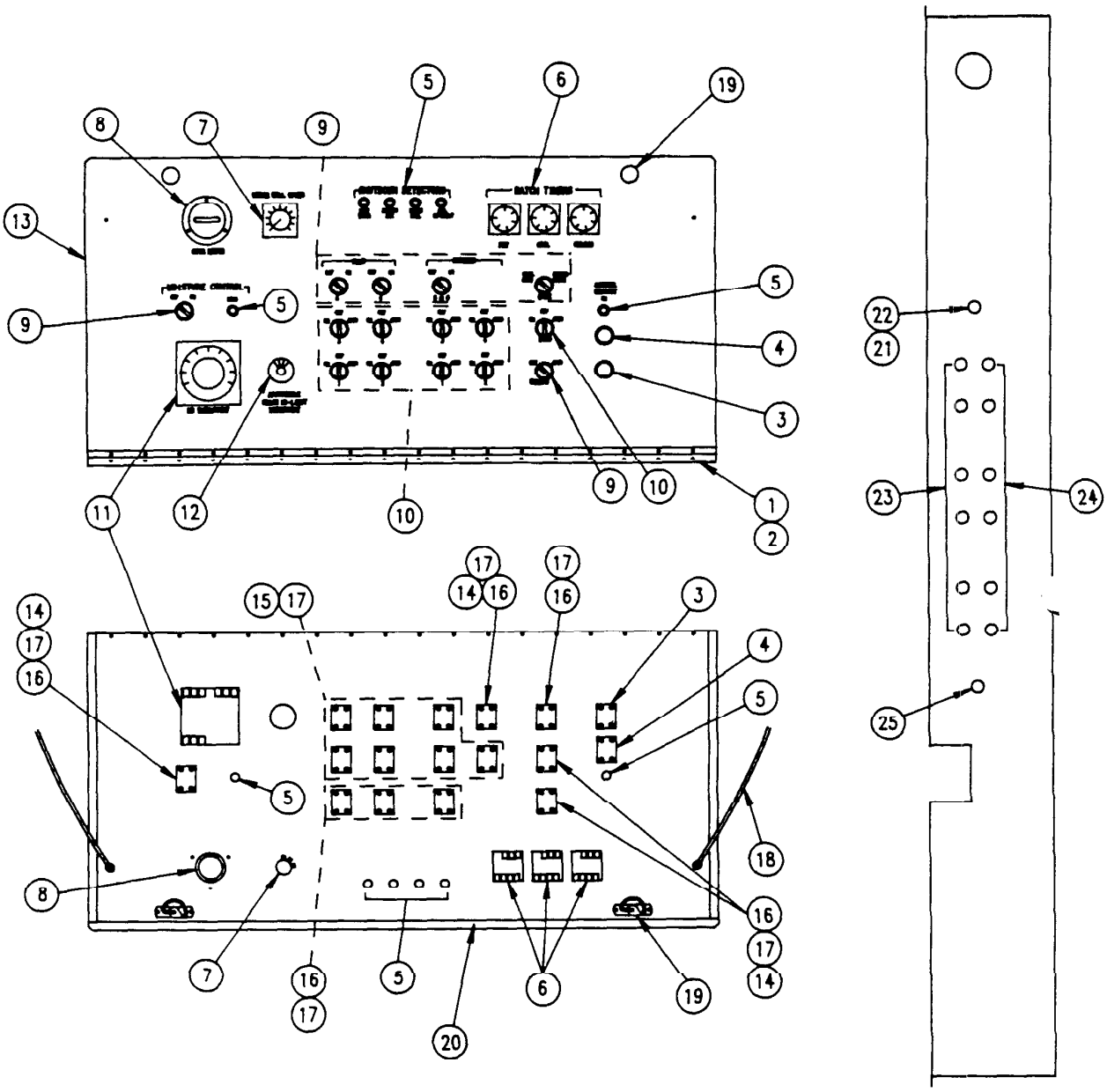
S-SERIES MODEL DRYER

CONTROL BOX ASSEMBLY

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	D61-0139	WINDOW - CONTROL BOX	1
2	D02-0036	WINDOW WEATHERSTRIPPING	
3	D02-0034	DOOR HANDLE	2
	D02-0045	GASKET, DOOR HANDLE	2
4	D61-0135	OPERATORS DOOR PANEL	1
5	D61-0136	UPPER CONTROL BOX DOOR	1
6	D61-0137	CONTROL BOX WELDMENT	1
7	D02-0049	1/4" X 3/4" WEATHERSTRIP	
8	D61-0143	STIFFENER ANGLE, UPPER DOOR	2
9	D01-0253	CONTROL BOX DOOR LATCH	2
10	D01-0212	OWNERS MANUAL HOLDER	1
11	D01-0217	HINGE-BOX SEGMENT	5
12	D01-0215	BACK-UP PLATE	10
13	D01-0216	HINGE-DOOR SEGMENT	5
14	S-6491	5/16 - 18 ESNA LOCKNUT	25
15	S-845	5/16 FLAT WASHER	25
16	S-3550	5/16 - 18 X 1" CARRIAGE BOLT	20
17	S-4275	5/16 - 18 X 3/4" HHCS	5

S-SERIES MODEL DRYER

CONTROL BOX, FRONT PANEL



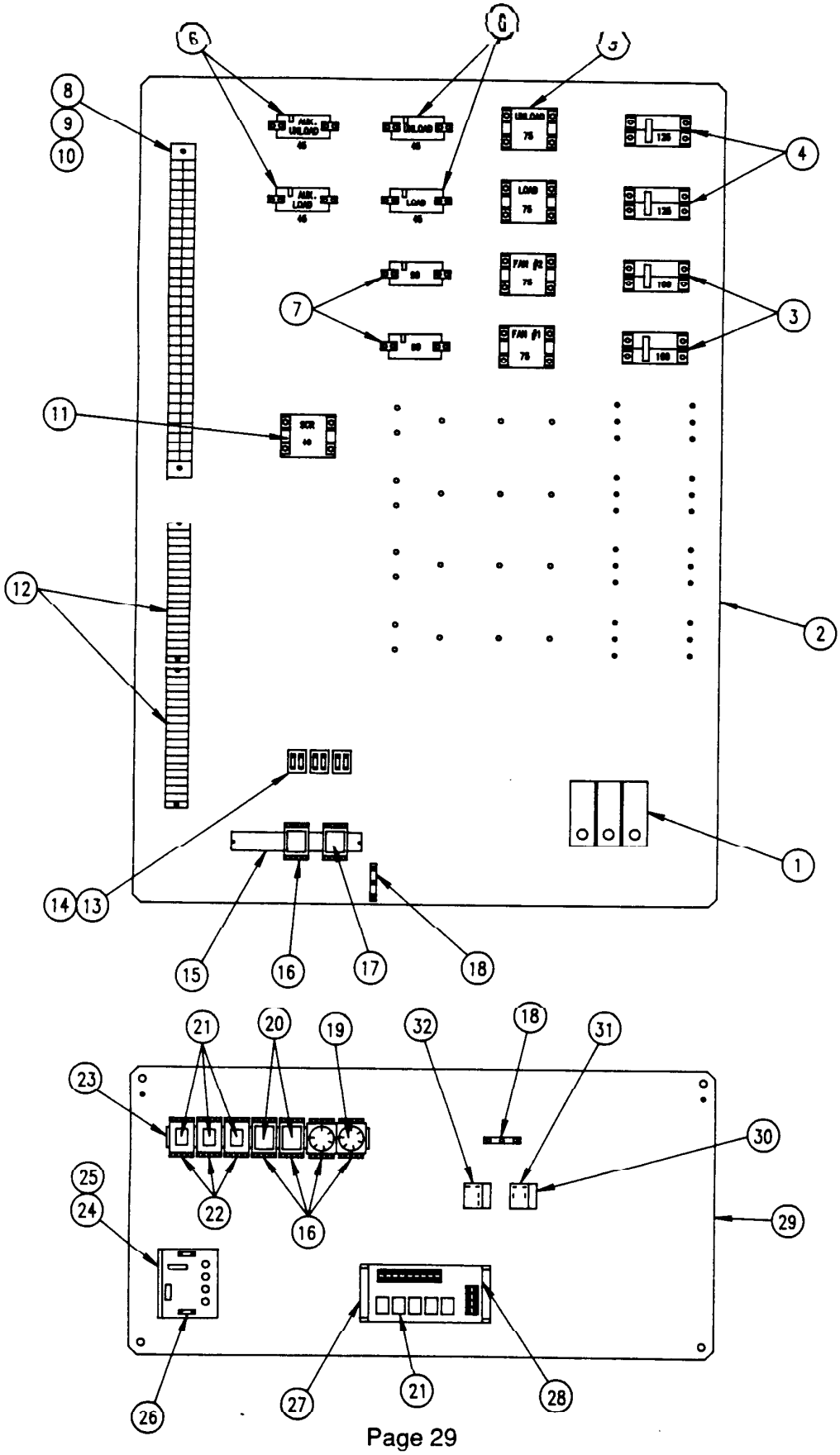
S-SERIES MODEL DRYER

CONTROL BOX, FRONT PANEL

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 600S	QTY 1200S	QTY 1800S
1	D61-0141	HINGE INNER DOOR 36.75"	1	1	1
2	D61-0142	HINGE SPACER STRAP	1	1	1
3	D03-0020	STOP SWITCH OIL TIGHT N.C.	1	1	1
4	D03-0017	START SWITCH OIL TIGHT N.O	1	1	1
5	TFH-2021	RED LIGHT	6	6	6
6	D03-0003	PROCESS TIMER	3	3	3
7	D03-0043	SCR DRIVE KNOB & DIAL KIT	1	1	1
8	D02-0021	115V NON RESET HOUR METER	1	1	1
9	D63-0001	2 POSITION SELECTOR SWICTH	3	3	6
10	D63-0002	3 POSITION SELECTOR SWICTH	5	9	9
11	D03-0041	40-260° F THERMOSTAT	1	1	1
12	D03-0083	80-220° F THERMOSTAT	1	1	1
13	D61-0203	INNER DOOR PANEL W/ DECALS	1	1	1
14	D63-0007	2 N.C. CONTACT BLOCK	4	4	4
15	D63-0005	1 N.O. 1 N.C. CONTACT BLOCK	3	7	7
16	D63-0010	2 N.O. CONTACT BLOCK	5	5	8
17	D63-0011	FLANGE FOR CONTACT BLOCK	8	12	15
18	D31-0177	INNER DOOR SUPPORT CABLE ASSEMBLY	2	2	2
19	TFH-2046	SOUTHCO SPRING LATCH W/KNOB	2	2	2
20	S-2052	1/8" x 1/2" WEATHER STRIP			
21	D03-0082	BULB FOR OPERATING LIGHTS	6	10	14
22	D03-0066	OPERATING LIGHT, GREEN LENS (OPT.)	1	1	1
23	D03-0063	OPERATING LIGHT, BLUE LENS (OPT.)	2	4	6
24	D03-0065	OPERATING LIGHT, RED LENS (OPT.)	2	4	6
25	D03-0064	OPERATING LIGHT, CLEAR LENS (OPT.)	1	1	1

S-SERIES MODEL DRYER

CONTROL BOX, 1 PHASE BACK PANEL



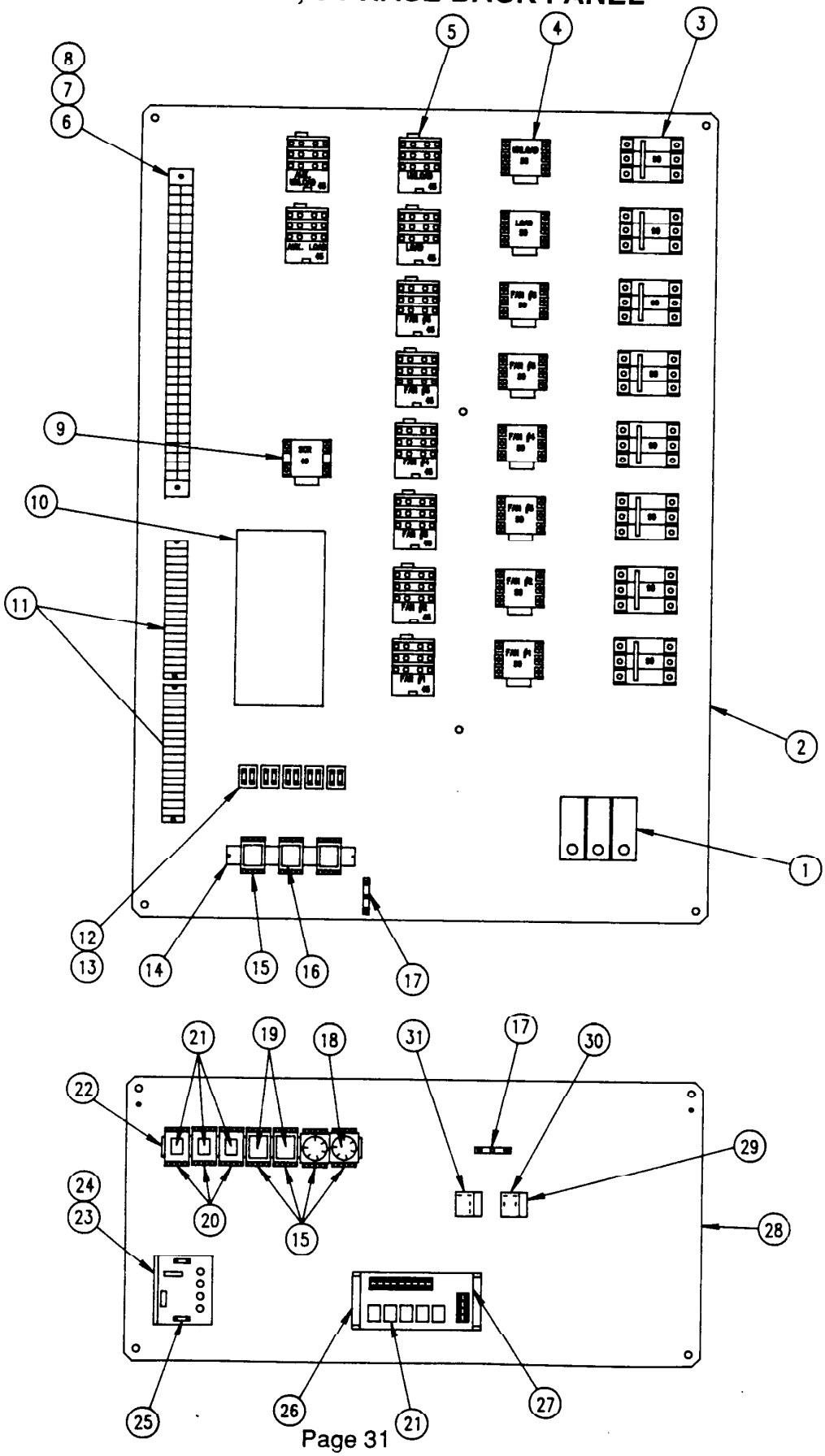
S-SERIES MODEL DRYER

CONTROL BOX, 1 PHASE BACK PANEL

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 600S
1	D35-0001	POWER DISTRIBUTION BLOCK	1
2	D61-0122	UPPER CONTROL BOX BACK PANEL	1
3	D04-0003	100 AMP 2 POLE CIRCUIT BREAKER	2
4	D64-0002	125 AMP 2 POLE CIRCUIT BREAKER	2
5	D54-0001	75 AMP GE CONTACTOR	4
6	CH-1027-G	45 AMP OVERLOAD RELAY	4
7	FH-6335-G	90 AMP OVERLOAD RELAY	2
8	D61-0162	22.5" MOUNTING RAIL, POWER TERMINAL	1
9	D03-0034	85A SECTIONAL TERMINAL BLOCK	14
10	D03-0035	85A SECTIONAL TERMINAL END PIECE	1
11	HH-1161-G FH-5565	40 AMP GE CONTACTOR 25-40 AMP 120 V COIL GE #55-B20A	1
12	D03-0031	20 AMP 18 POSITION TERM. STRIP	2
13	FH-1058	DOUBLE FUSE HOLDER	3
14	FH-1059	5 AMP FUSE	6
15	D61-0161	4" RELAY BASE MOUNTING TRACK	1
16	D03-0011	RELAY SOCKET, 8 PIN SURFACE MOUNT	5
17	D33-0003	DPDT 240V 8 PIN RELAY	1
18	D03-0074	GROUNDING LUG	2
19	D03-0002	TIMER	2
20	TFH-2043	DPDT 10 AMP 8 PIN RELAY	2
21	D03-0021	4PDT RELAY 120V	8
22	D03-0094	BASE FOR 4PDT RELAYY	3
23	D31-0180	12" RELAY BASE MOUNTING TRACK	1
24	D03-0033	SCR DRIVE BOARD	1
25	D03-0092	SCR BARRIER TERMINAL KIT	1
26		25 AMP SLOW BLOW FUSE	2
27	D01-0250	SHUT-DOWN DETECTOR MOUNTING TRACK	1
28	D01-0233	SHUT-DOWN CIRCUIT BOARD ASSY	1
29	D61-0126	LOWER CONTROL BOX BACK PANEL	1
30	D01-0256	TIME DELAY MOUNTING BRACKET	2
31	D03-0046	60 SEC N.C. TIME DELAY 115V	1
32	D03-0044	10 SEC N.C. TIME DELAY 115V	1

S-SERIES MODEL DRYER

CONTROL BOX, 3 PHASE BACK PANEL



S-SERIES MODELS DRYERS

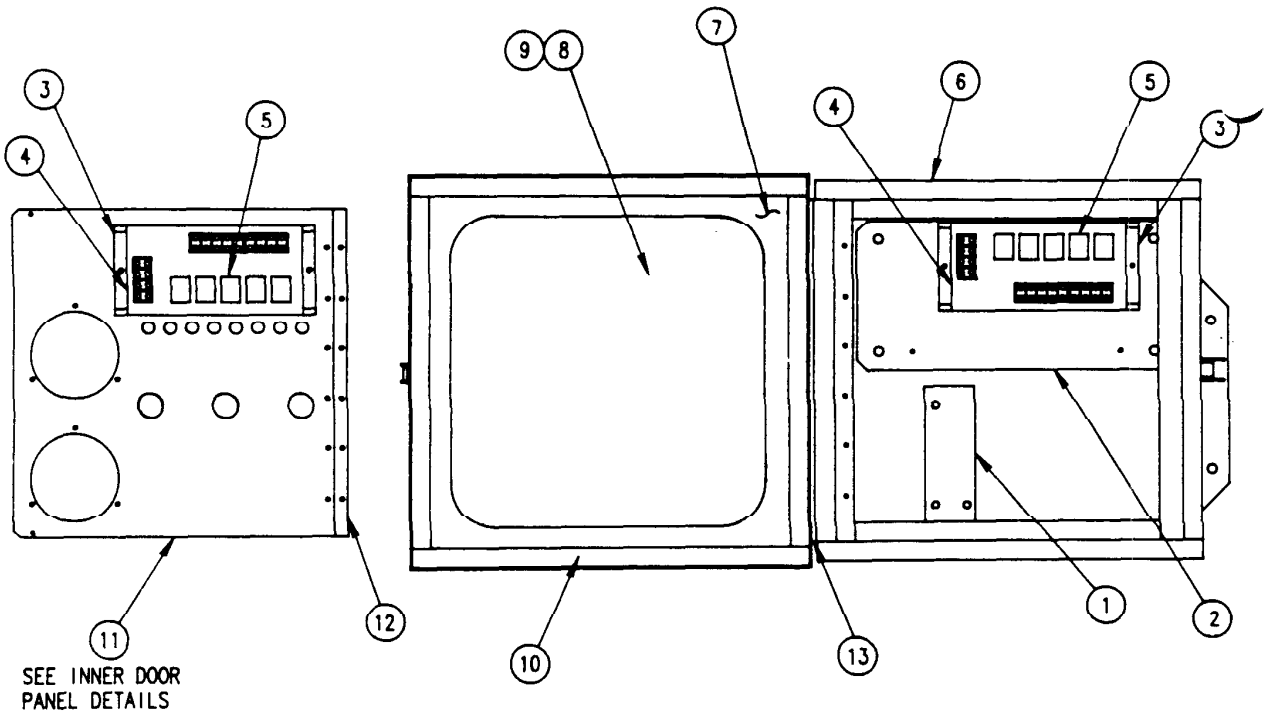
CONTROL BOX, 3 PHASE BACK PANEL

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 600S	QTY 1200S	QTY 1800S
1	D65-0007	POWER DISTRIBUTION BLOCK	1	1	1
2	D61-0122	UPPER CONTROL BOX BACK PANEL	1	1	1
3	D65-0001	90 AMP 3 POLE CIRCUIT BREAKER	4	6	8
4	D65-0004	50 AMP 3 POLE CONTACTOR	4	6	8
	FH-5570	50-60 AMP 120 V COIL GE #55-B23A			
5	D05-0001	45 AMP 3 POLE OVERLOAD RELAY	6	8	10
6	D61-0162	22.5" MOUNTING RAIL	1	1	1
7	D03-0034	85 AMP SECTIONAL TERMINAL BLOCK	20	26	32
8	D03-0035	85 AMP TERMINAL BLOCK END PIECE	1	1	1
9	HH-1161-G	40 AMP. 2 POLE CONTACTOR	1	1	1
10	D36-0001	1.5 KVA CONTROL TRANSFORMER	1	1	1
11	D03-0031	20 AMP 18 POSITION TERM STRIP	2	2	2
12	FH-1058	DOUBLE FUSE HOLDER	3	4	5
13	FH-1059	5 AMP FUSE	6	8	10
14	D61-0161	6" RELAY BASE MOUNTING TRACK	1	1	1
15	D03-0011	RELAY SOCKET, 8 PIN SURFACE MOUNT	5	6	7
16	D33-0003	DPDT 240V 8 PIN RELAY	1	2	3
17	D03-0074	GROUNDING LUG	2	2	2
18	D03-0002	TIMER	2	2	2
19	TFH-2043	DPDT 10 AMP 8 PIN SURFACE MOUNT	2	2	2
20	D03-0094	BASE FOR 4PDT RELAY 120V	3	3	3
21	D03-0021	4PDT RELAY 120V	8	8	8
22	D31-0180	12" RELAY BASE MOUNTING TRACK	1	1	1
23	D03-0033	SCR DRIVE BOARD	1	1	1
24	D03-0092	SCR BARRIER TERMINAL KIT	1	1	1
25		25 AMP SLOW BLOW FUSE	2	2	2
26	D01-0250	SHUT-DOWN DETECTOR MOUNTING TRACK	1	1	1
27	D01-0233	SHUT-DOWN CIRCUIT BOARD ASSY	1	1	1
28	D61-0126	LOWER CONTROL BOX BACK PANEL	1	1	1
29	D01-0256	TIME DELAY MOUNTING BRACKET	2	2	2
30	D03-0046	60 SEC N.C. TIME DELAY 115V	1	1	1
31	D03-0044	10 SEC N.C. TIME DELAY 115V	1	1	1

S-SERIES MODEL DRYER

BRANCH CIRCUIT BOX

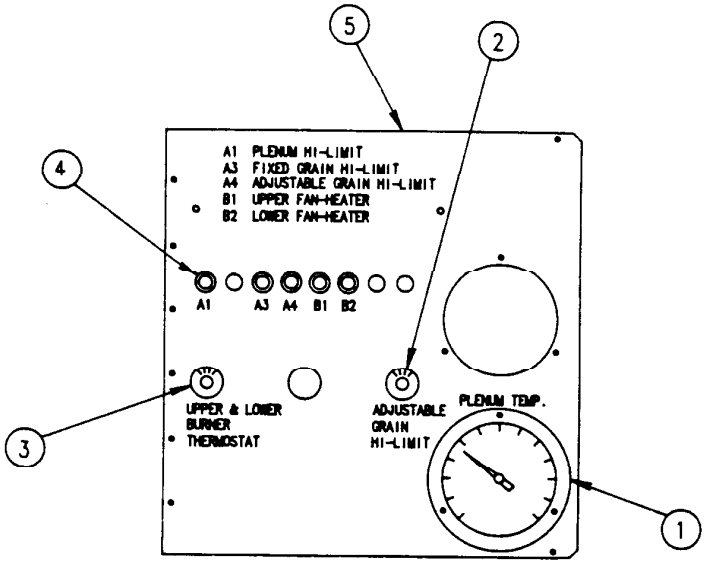
REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	D01-0302	CONTROL THERMOSTAT MOUNTING BRACKET	3
2	D61-0123	BRANCH CIRCUIT BOX BACK PANEL	1
3	D01-0250	SHUT-DOWN DETECTOR MOUNTING TRACK	2
4	D01-0233	SHUT-DOWN CIRCUIT BOARD ASSY.	2
5	D03-0021	4PDT RELAY 120V	10
6	D61-0147	BRANCH CIRCUIT BOX OUTER DOOR WELDMENT	1
7	D61-0157	BRANCH CIRCUIT BOX OUTER DOOR WELDMENT	1
8	D61-0153	BRANCH CIRCUIT BOX WINDOW	1
9	D02-0036	WINDOW WEATHERSTRIPPING	1
10	D02-0049	1/4" THICK x 3/4" WIDE GASKET	
11	D61-0124	INNER DOOR, BRANCH CIRCUIT BOX	1
12	D61-0155	BRANCH CIRCUIT BOX INNER DOOR HINGE	1
13	D61-0154	BRANCH CIRCUIT BOX OUTER DOOR HINGE	1



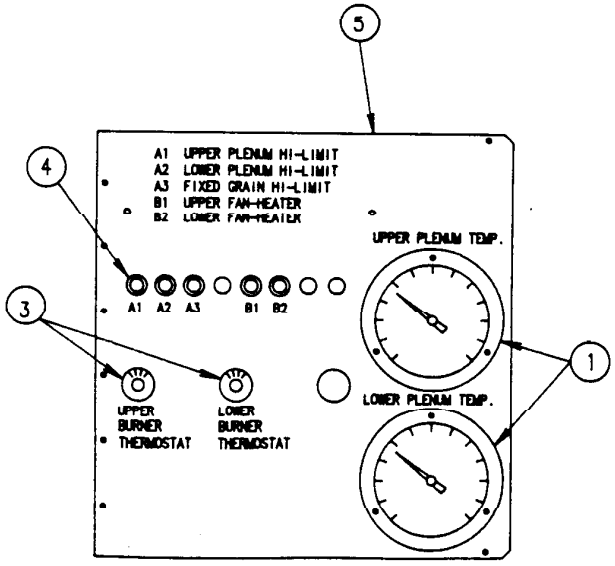
S-SERIES MODEL DRYER

BRANCH BOX FRONT PANEL

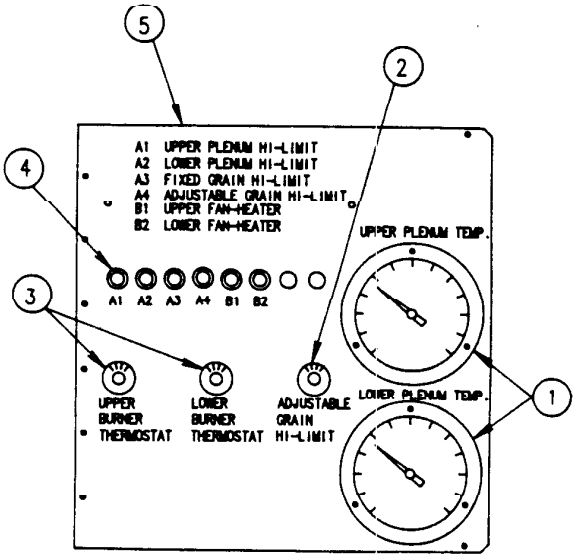
REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 600S MODULE	QTY 1200S MODULE	QTY 1800S MODULE
1	D03-0062	THERMOMETER	2	2	1
2	D03-0083	80-220°F THERMOSTAT (ADJ. HI-LIMIT)		1	1
3	D03-0047	110-290°F THERMOSTAT (BURNER CONTROL)	2	2	1
4	TFH-2021	RED LIGHT	5	6	5
5	D61-0124	INNER DOOR, BRANCH CIRCUIT BOX	1	1	1



1800S MODULE



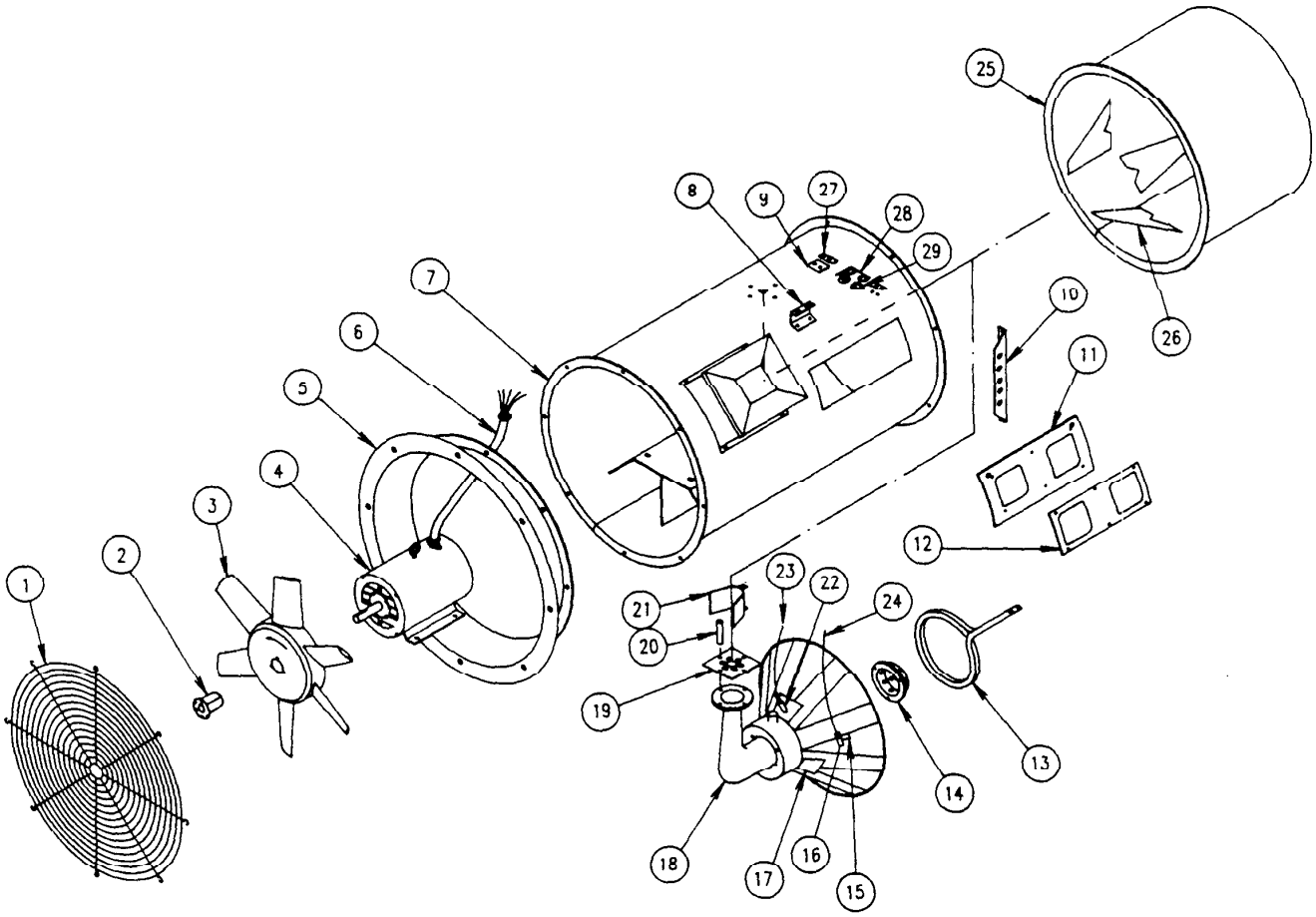
600S MODULE



1200S MODULE

S-SERIES MODEL DRYER

36" FAN HEATER



S-SERIES MODEL DRYER

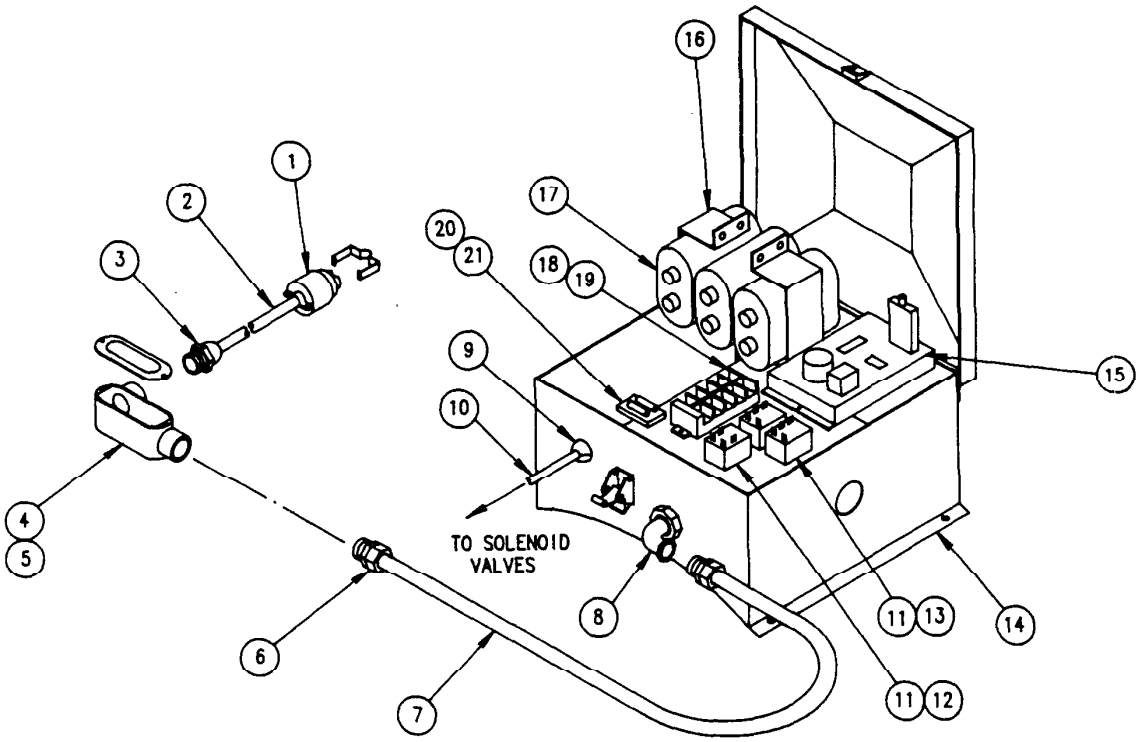
36" FAN HEATER

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	TFH-2002	36" GRILL GUARD	1
2	TFH-2022	P2 1 3/8" HUB 1-PH	1
	FH-6307	P2 1 5/8" HUB 3-PH	1
3	TFH-2000	36" FAN BLADE FINISHED	1
4	TFH-2009	10 - 16 HP 1 PH MOTOR	1
	TFH-2010	15 HP 3 PH MOTOR	1
5	TF-1050	36" VENTURI	1
6	CD-0076	36" CD SEAL-TITE SEAL-TITE ASSEMBLY	1
7	CD-0067	36" FAN HEATER WELDMENT	1
8	CD-0047	SUPPORT BRACKET	1
9	HF-7057	VAPORIZER ADJUSTMENT BRACKET (LP only)	1
	THF-3036	VAPOR COVER PLATE (Natural Gas only)	1
10	D31-0129	DIAGONAL SUPPORT ANGLE	2
11	HF-6064-36	36" ACCESS PANEL WELDMENT	1
12	HF-2025	HEATER COVER PLATE	1
13	CD-0085	36" FAN HEATER VAPORIZER COIL (LP only)	1
14	THF-3057	36" BURNER CUP	1
15	HF-4625	FLAME PROBE	1
16	HF-4485	FLAME PROBE MOUNTING BRACKET	1
17	THF-3038	DIVERTER BRACKET	4
18	CD-0091	36" BURNER WELDMENT	1
19	THF-3043	BURNER SUPPORT PLATE	1
20	CD-0103	36" BURNER SUPPORT PIPE	4
21	CD-0102	36" COLLECTOR AND BURNER SUPPORT	1
22	HH-1650	AUBURN SPARK PLUG I-31	1
23	CD-0092	48" IGNITION WIRE ASSEMBLY	1
24	CD-0095	48" FLAME PROBE WIRE ASSEMBLY	1
25	CD-0084	36" AIR MIXER SHROUD WELDMENT	1
26	CD-0083	AIR MIXER VANE	8
27	HF-7056	VAPORIZER PIVOT BRACKET (LP only)	2
28	HF-7060	VAPORIZER SUPPORT WELDMENT (LP only)	1
29	HH-7016	RUBBER GROMMET (LP only)	2

S-SERIES MODEL DRYER

36" FAN HEATER CONTROL BOX

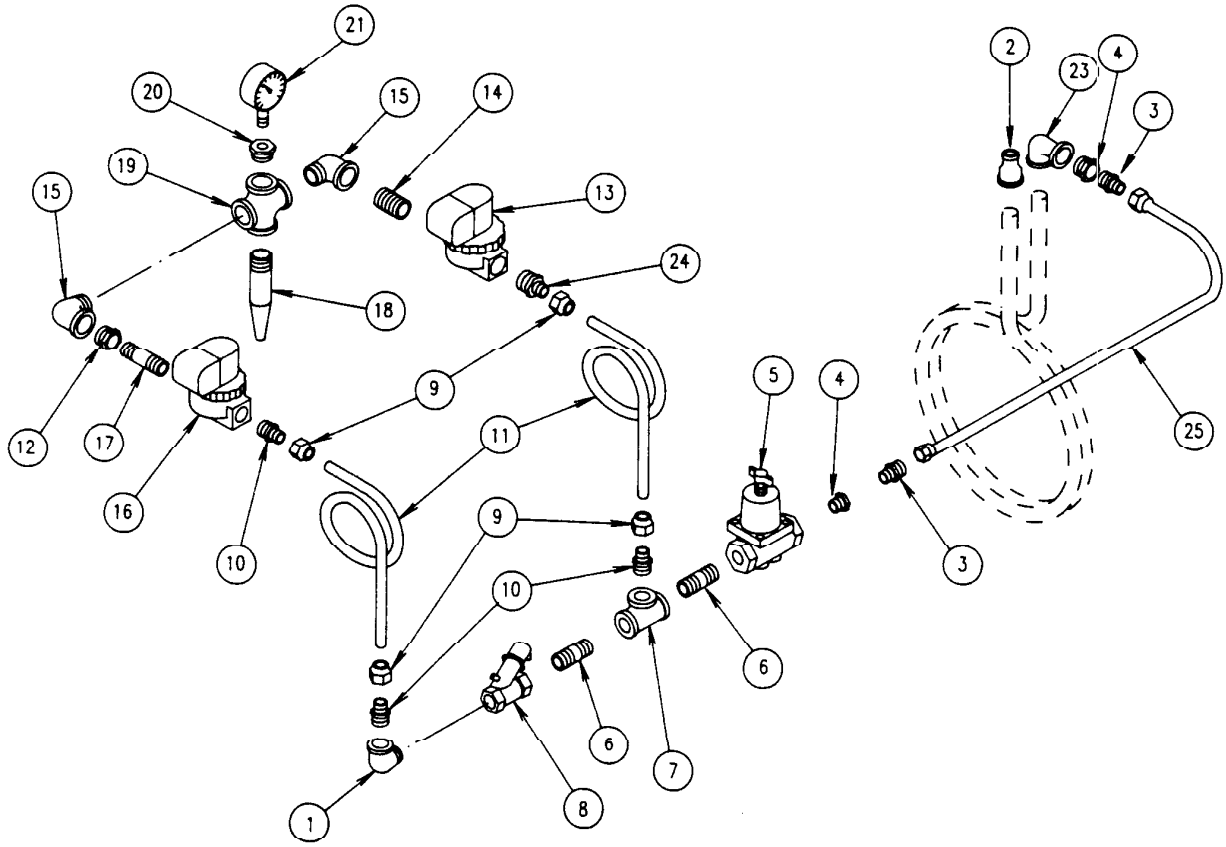
REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	HH-1253	14TC31 THERMO DISC, VAPOR HI-LIMIT	1
2	TFH-2075	3/8" SEAL-TITE	
3	TFH-2076	3/8" LIQUID TIGHT STRAIGHT CONNECTOR	1
4	THH-4064	UNILET TYPE LRL CONDUIT BOX	1
5	THH-4020	200°F HI-LIMIT RESET	1
6	TFH-2076	3/8" LIQUID TIGHT STRAIGHT CONNECTOR	1
7	TFH-2075	3/8" SEAL-TITE	
8	TFH-2077	3/8" LIQUID TIGHT 90° CONNECTOR	1
9	S-6361	STRAIN RELIEF CONNECTOR	2
10	WR-14-4SJ	SJ 14-4 WIRE	
11	D01-0256	TIME DELAY MOUNTING BRACKET	3
12	D03-0046	60 SEC. N.C. TIME DELAY, 115V	1
13	D03-0077	10 SECOND NORMALLY OPEN TDR	2
14	CD-0066	36" CONTROL BOX WELDMENT	1
15	HF-4624	ELECTRIC FLAME DETECTOR BOARD	1
16	CD-0090	CAPACITOR CLAMP HALF (BALDOR)	2
17		START CAPACITORS (BALDOR)	3
18	D03-0034	85 AMP BOX LUG SECT. TERMINAL BLOCK	5
19	D03-0035	END SEGMENT, 85 AMP TERMINAL BLOCK	1



S-SERIES MODEL DRYER

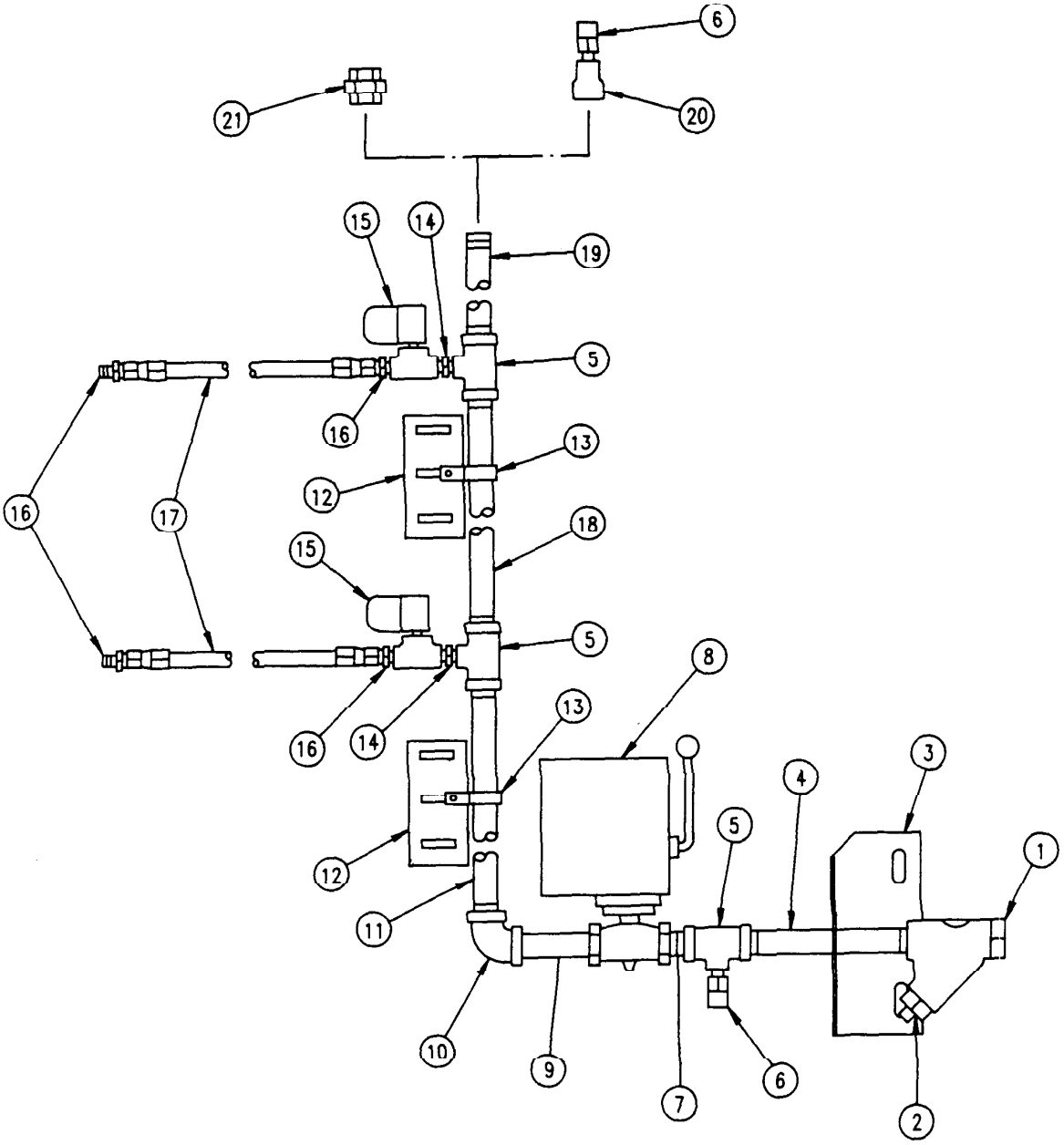
36" LP FAN HEATER PIPETRAIN

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 36"
1	D07-0022	1/2" 90 DEG STREET ELBOW, SCH 40 BLACK	2
2	THH-4144	1/2" TO 1/4" BELL REDUCER, SCH 80 BLACK	1
3	D07-0005	BRASS CONNECTOR 1/4" NPT X 3/8" TUBE	2
4	THH-4023	1/2" TO 1/4" NPT SCH 40 BLACK	2
5	HH-1077	REGULATOR	1
6	HH-2029	1/2" X 1 1/2" NIPPLE, SCH 40 BLACK	2
7	D07-0026	1/2" X 1/2" X 1/2" TEE, SCH 40 BLACK	1
8	THH-4019	PROPANE FLOW CONTROL VALVE	1
9	HH-1255	NS-4-8 FLARE NUT	4
10	HH-1254	U1-8D MALE FLARE CONNECTOR	4
11	CD-0086	1/2" COPPER TUBE 28" LONG	2
12	D07-0028	3/4" TO 1/2' HEX REDUCER, SCH 40 BLACK	1
13	THH-4039 HH-3912	3/4" SOLENOID GAS VALVE 120 V COIL JACKES-EVENS #G-23MM	1
14	THH-4121	3/4" CLOSE NIPPLE, SCH 40 BLACK	1
15	D07-0021	3/4" 90 DEG STREET ELBOW, SCH 40 BLACK	2
16	HH-1081 HH-3912	1/2" SOLENOID GAS VALVE 120 V COIL JACKES-EVENS #G-23MM	1
17	HH-2029	1/2" X 2 1/2" NIPPLE, SCH 40 BLACK	1
18	THH-4027	36" PROPANE ORIFICE TUBE .297" OR. DIA.	1
19	D07-0025	3/4" CROSS, SCH 40 BLACK	1
20	D07-0027	3/4" TO 1/4" HEX REDUCER, SCH 40 BLACK	1
21	HH-2984	1/4" 30 PSI PRESSURE GAUGE	1
23	S-540	1/2" ELBOW	1
24	D07-0015	1/2 MALE FLARE, 3/4" MALE BRASS UN.	1
25	D07-0009	5/16" X 24" LP GAS HOSE	1



S-SERIES MODEL DRYER

LP FUEL SUPPLY



S-SERIES MODEL DRYER

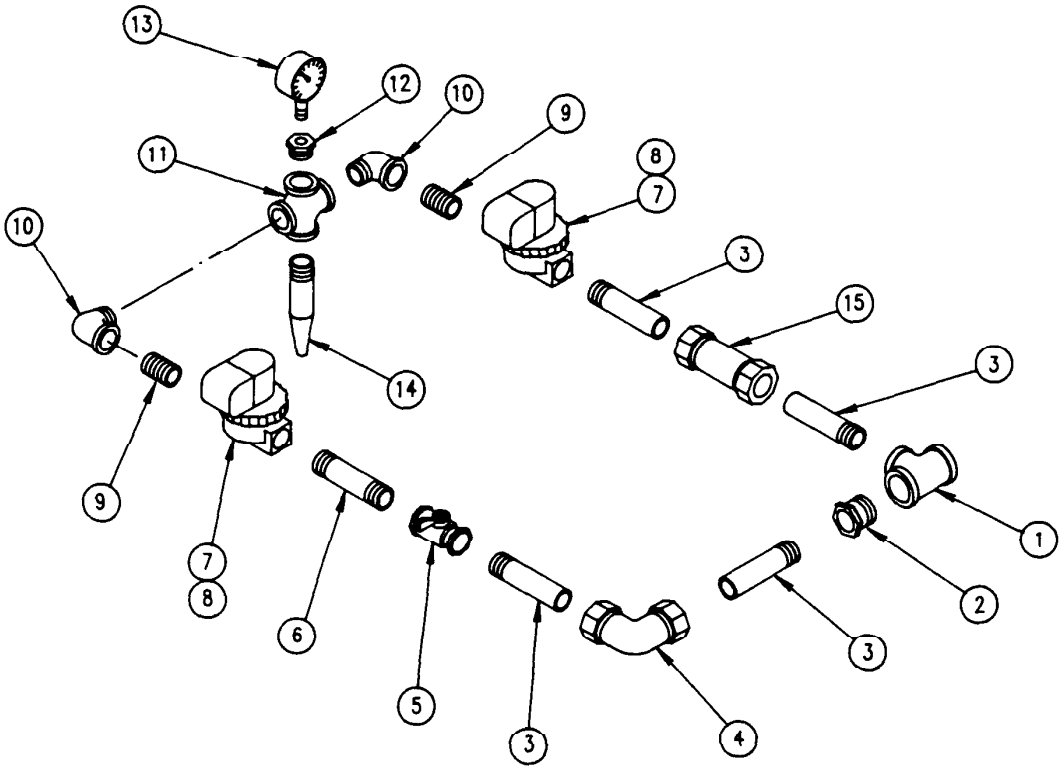
LP FUEL SUPPLY

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 600S BASE MODULE	INTER MODULE		TOP MODULE
1	D67-008	3/4" NPT STRAINER, SCH. 80	1	1		
2	HH-1504	3/8" PIPE PLUG	1	1		
3	D31-0075	GAS VALVE CARRIER BRACKET	1	1		
4	D67-0016	3/4" X 8" NIPPLE, SCH 80 BLACK	1	1		
5	D67-0001	3/4 X 3/4 X 1/4" TEE, SCH. 80 BLACK	3	3	2	2
6	HH-4845	1/4" NPT 250 PSI RELIEF VALVE	2	1		1
7	HH-4845	3/4 NPT CLOSE NIPPLE	1	1		
8	D28-0001	ELECTRIC SHUT OFF VALVE	1	1		
9	D67-0017	3/4" NPT X 4" NIPPLE. SCH 80 BLACK	1	1		
10	D67-0011	3/4" NPT 90 DEG ELBOW, SCH 80 BLACK	1	1		
11	D67-0018	3/4" X 68" NIPPLE, SCH 80 BLACK	1	1	1	1
12	D31-0074	GAS MANIFOLD MOUNTING BRACKET	2	2	2	2
13	D62-0005	3/4" CONDUIT CLAMP	2	2	2	2
14	HH-3683	1/4" BRASS NIPPLE	2	2	2	2
15	THH-4029	1/4" NPT LIQUID SOLENOID VALVE	2	2	2	2
16	D07-0005	1/4" NPT - 3/8" FLR MALE BRASS CONNECT	4	4	4	4
17	D07-0009	5/16" X 16" LP GAS HOSE	2	2	2	2
18	D67-0019	3/4" X42" NIPPLE, SCH 80 BLACK	1	1	1	1
19	D67-0020	3/4 X 20" NIPPLE, SCH 80 BLACK	1	1	1	1
20	D67-0015	3/4" TO 1/4" BELL REDUCER, SCH 80 BLACK	1			1
21	D67-0002	3/4 FEMALE UNION		1	1	

S-SERIES MODEL DRYER

NATURAL GAS FAN HEATER PIPETRAIN

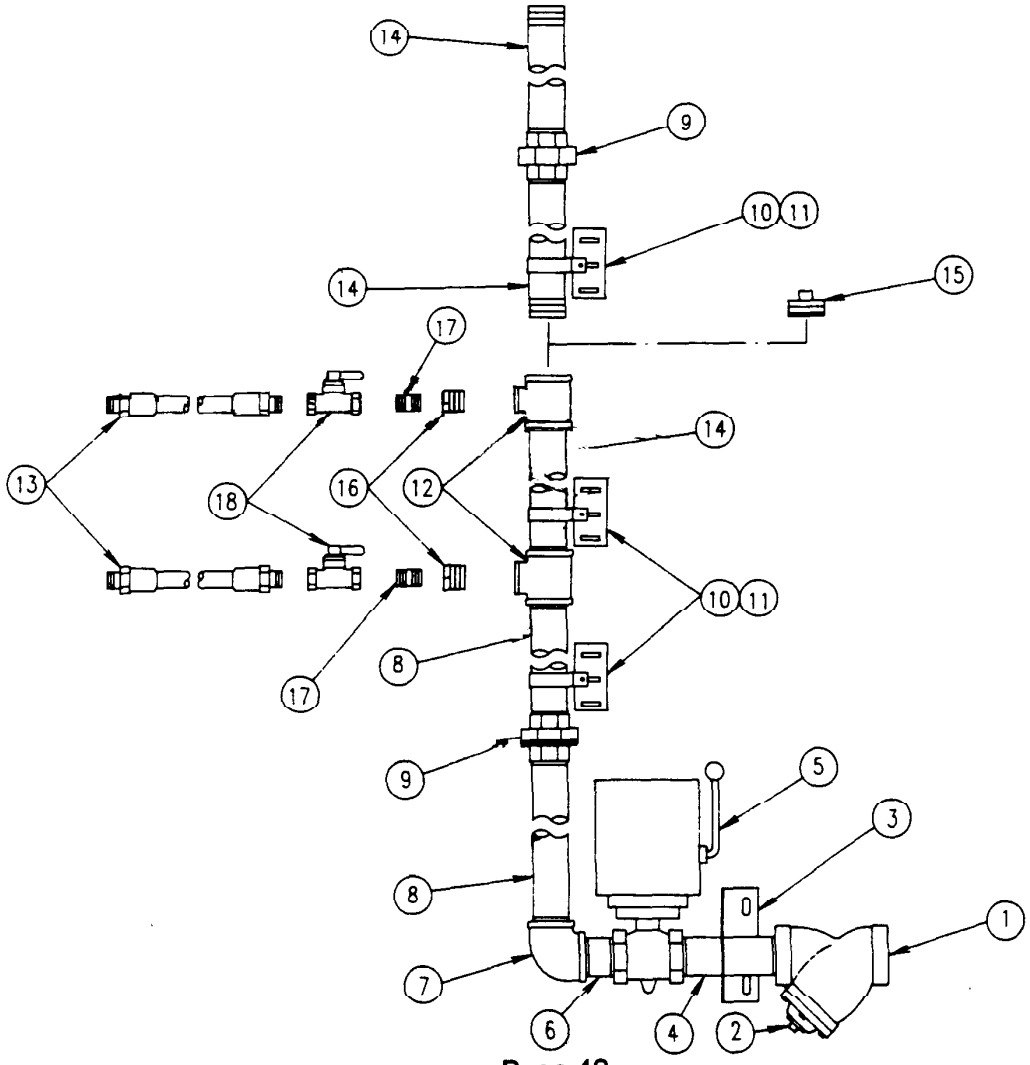
REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 36"
1	D08-0017	1 X 1 X 3/4" TEE SCH 40 BLACK	1
2	D08-0003	1 TO 3/4" HEX REDUCER BUSHING SCH 40 BLACK	1
3	D68-0003	3/4 X 3 1/2" PIPE TOE SCH 40 BLACK	4
4	D58-0004	#65 DRESSER ELBOW 90°SCH 40 BLACK	1
5	D56-0002	3/4" BALL SHUT OFF VALVE	1
6	D08-0018	3/4 X 4" NIPPLE SCH 40 BLACK	1
7	THH-4039	3/4" SOLENOID GAS VALVE	2
8	HH-3912	120V COIL JACKES-EVANS #G-23MM	
9	THH-4121	3/4" CLOSE NIPPLE	2
10	D07-0021	3/4" STREET ELBOW 90° SCH 40 BLACK	2
11	D07-0025	3/4" CROSS SCH 40 BLACK	1
12	D07-0027	3/4 TO 1/4" HEX REDUCER SCH 40 BLACK	1
13	D08-0022	1/4' LOW PSI PRESSURE GAUGE	1
14	CD-0150	36" NATURAL GAS ORIFICE TUBE .4375 OR. DIA.	1
15	D58-0003	#65 DRESSER COUPLING SCH 40 BLACK	1



S-SERIES MODEL DRYER

NATURAL GAS FUEL SUPPLY

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 600S	BASE MODULE	INTER MODULE	TOP MODULE
1	D68-0011	2 1/2" GAS STRAINER SCH 40 BLACK	1	1		
2	D68-0009	1 1/4" PIPE PLUG SCH 40 BLACK	1	1		
3	D61-0169	CARRIER BRACKET	1	1		
4	D68-0018	2 1/2" x 9" PIPE, SCH 40	1	1		
5	D68-0015	2 1/2" ELECTRIC SHUT-OFF VALVE	1	1		
6	D68-0012	2 1/2 X 4" NIPPLE SCH 40 BLACK	1	1		
7	D68-0014	2 1/2" ELBOW 90°SCH 40 BLACK	1	1		
8	D68-0016	2 1/2 X 26" NIPPLE SCH 40 BLACK	2	2		
9	D68-0004	2 1/2" FEMALE UNION	1	1	1	1
10	D31-0074	GAS MANIFOLD MOUNTING BRACKET	3	3	3	3
11	D62-0006	2 1/2" CONDUIT CLAMP	3	3	3	3
12	D68-0002	2 1/2 X 2 1/2 X 1 1/2" TEE SCH 40 BLACK	2	2	2	2
13	D68-0007	1" NPT 36 " LONG MALE GAS HOSE	2	2	2	2
14	D68-0017	2 1/2 X 43" NIPPLE SCH 40 BLACK	1	2	3	2
15	D68-0010	2 1/2 PIPE PLUG	1			1
16	D08-0007	1 1/2" x 1" HEX REDUCER BUSHING	2	2	2	2
17	THH-4117	1" CLOSE NIPPLE SCH 40 BLACK	2	2	2	2
18	D08-0023	1" SHUT-OFF VALVE	2	2	2	2



PNEG-208
PRINTED
SEPTEMBER 30, 1993